



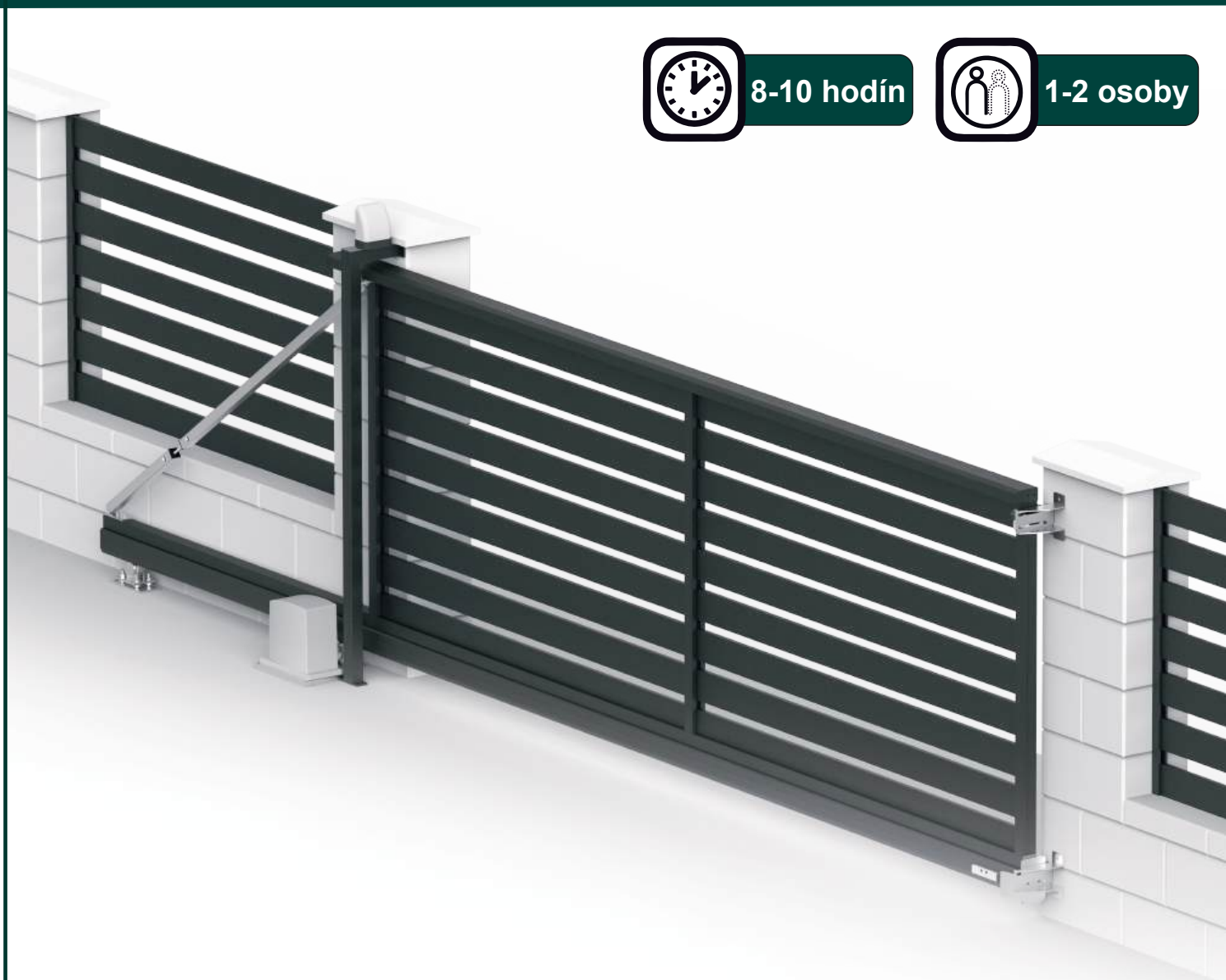
MONTÁŽNY NÁVOD SAMONOSNÁ BRÁNA FG/S-CLG-R7016-SET-PRO



8-10 hodín



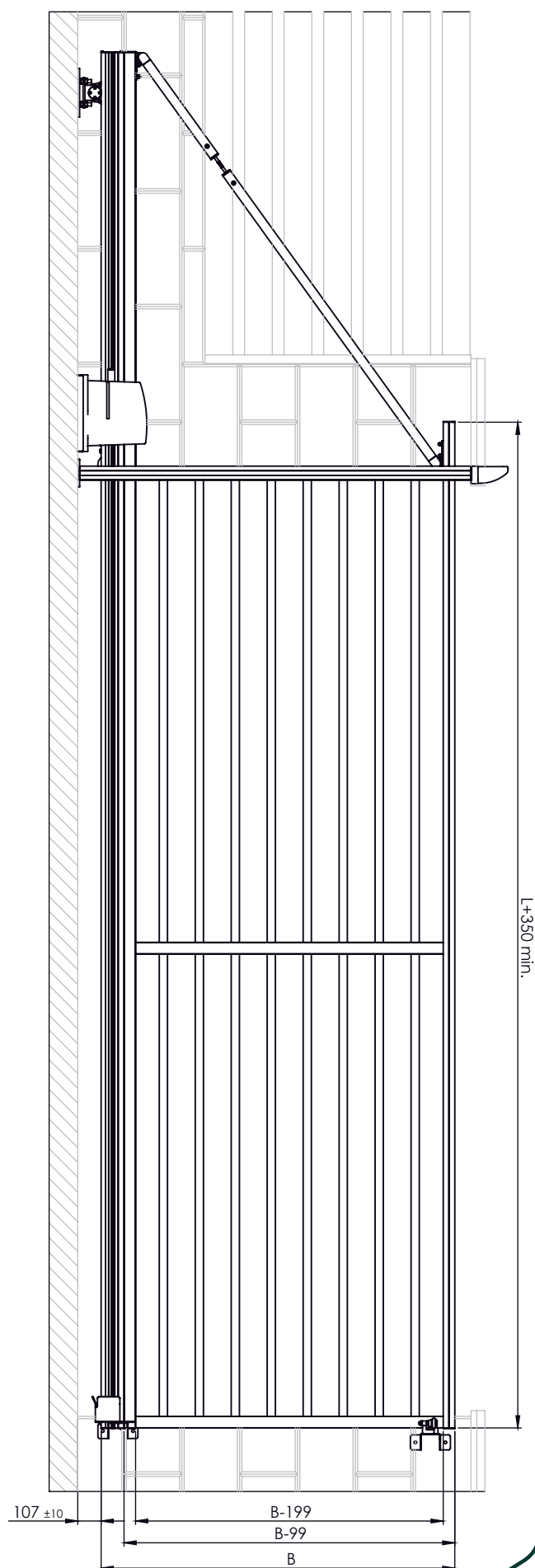
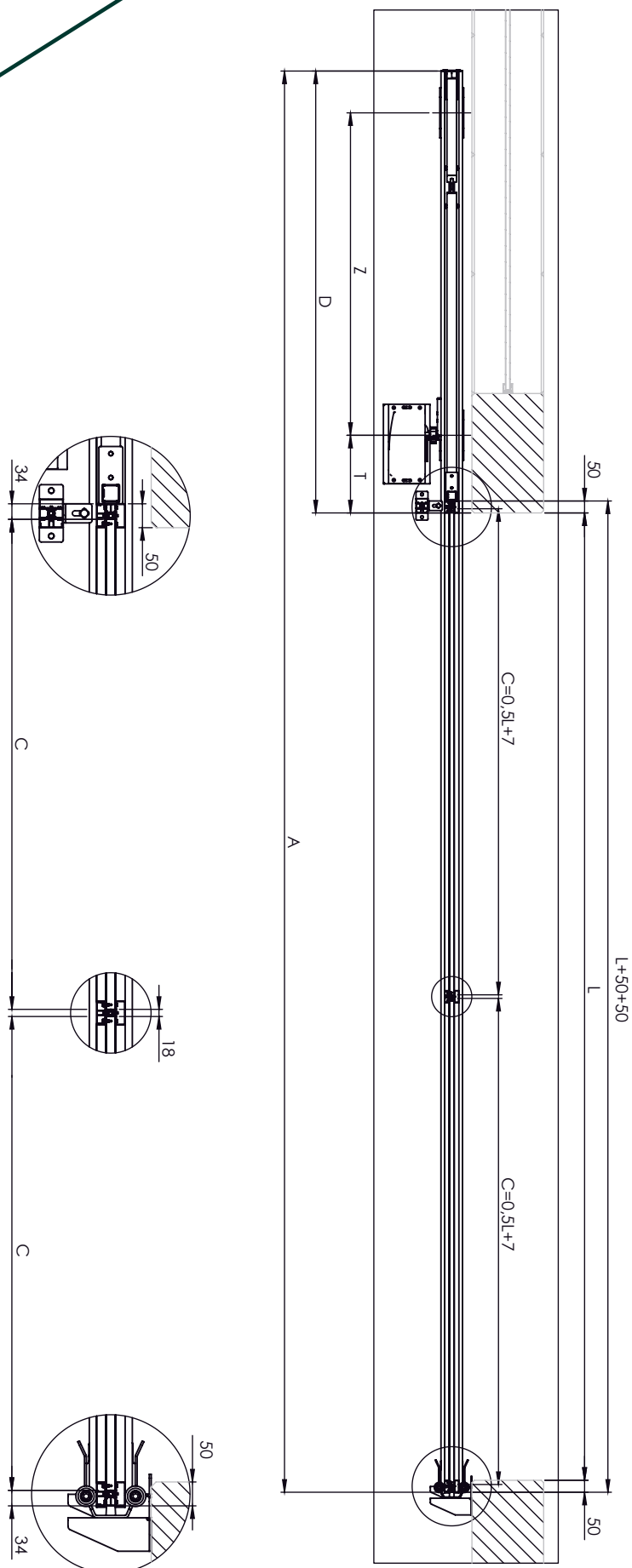
1-2 osoby



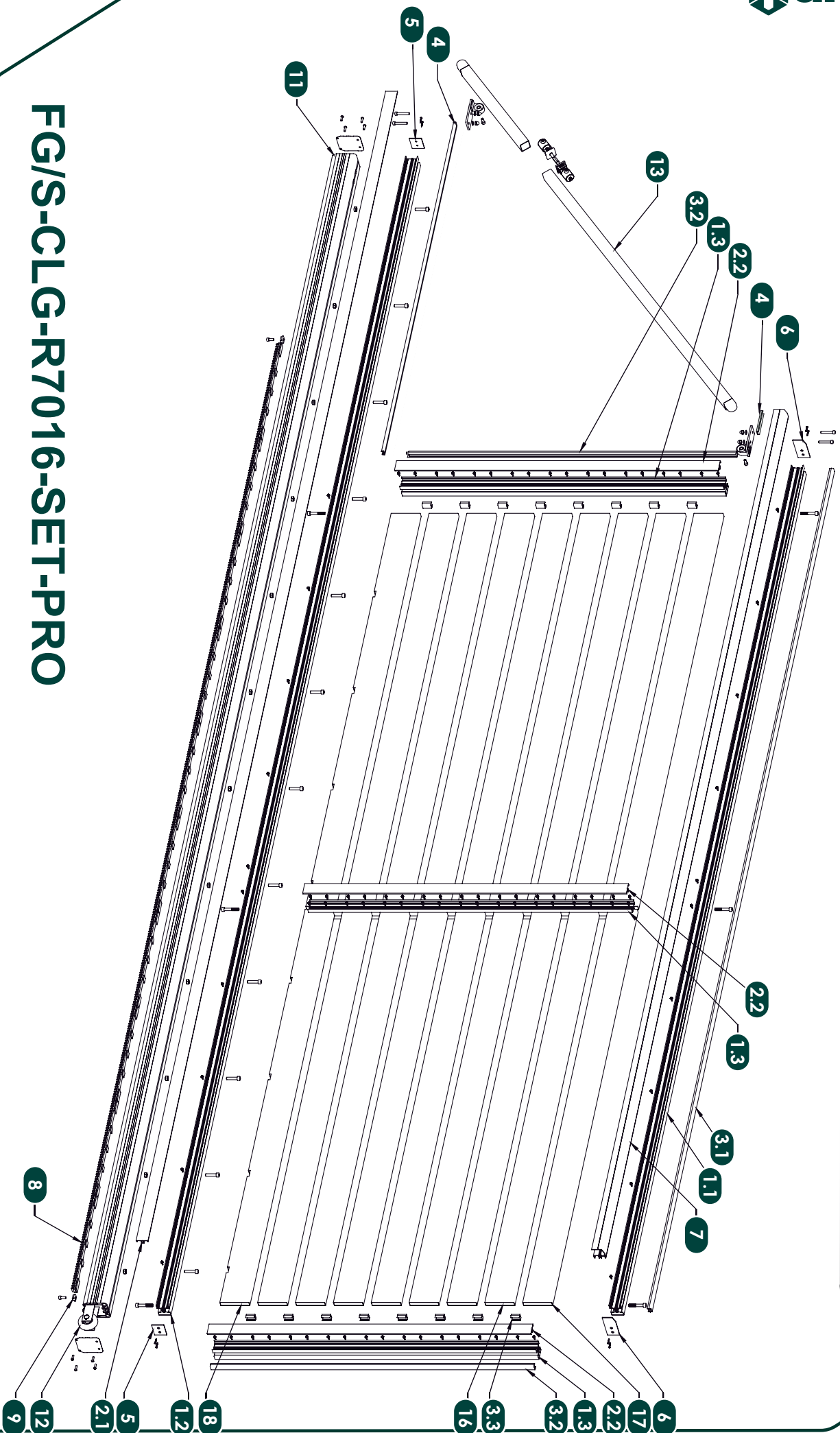
SK verzia

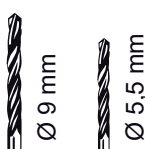


EN version

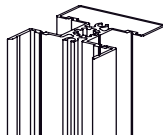
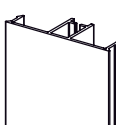
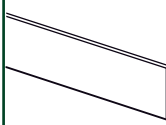
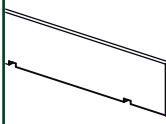
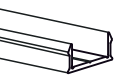
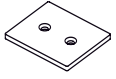
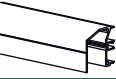
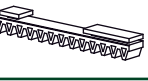


FG/S-CLG-R7016-SET-PRO





KOMONENTY

N.		DĹŽKA (mm)	KAT. Č.	OBRÁZOK	QTY	N.		DĹŽKA (mm)	KAT. Č.	OBRÁZOK	QTY
1.	1.1	L+350	FG/FP50x60-6000-R7016		2x	16.	C=0,5L+7	FG/S20x100x1,1-2000-R7016		26x	
	1.2	A (6000)									
	1.3	B-199 (1850)	FG/FP50x60-1850-R7016		3x						
2.	2.1	A (6000)	FG/PC49x17-6000-R7016		1x	17.	C=0,5L+7	FG/S20x120x1,2-2000-R7016		2x	
	2.2	B-199 (1850)	FG/PC49x17-1850-R7016		3x						
3.	3.1	L+350	FG/PC20x16-6000-R7016		1x	18.	MECHANIZÁCIA C=0,5L+7	FG/S20x120x1,2-2000-R7016		2x	
	3.2	B-199 (1850)	FG/PC20x16-1850-R7016		2x						
	3.3	20	FG/PC20x16-20-R7016		56x						
4.		A-(L+50+50)-120	FG/PC20x9-2000-R7016		1x	19.		A-DIN 7380-A2 M10x20		1x	
5.			FG/CP50x60-R7016		2x	20.		A-DIN 7505A 5x35		20x	
6.			FG/CA105x50-R7016		2x	21.		A-DIN 7982C-TX-A2 4,2x22		8x	
7.		L+350	FG/UG54x50-6000-R7016		1x	22.		A-DIN 7504K-A2 4,2x16		200 x	
8.			H/01PVC-AL		12x	23.		A-DIN 912-A2 M10x60		8x	
9.			H/01PVC-FS-AL		1x	24.		A-DIN 912-A2 M10x45		10x	
10.			H8/53		1x	25.		A-DIN 912-A2 M8x45		4x	
11.		A (6000)	H/02-90x99-AL-6000-R7016		1x	26.		A-DIN 125-A2 M10		1x	
12.			SV-90x99-AL-ECO		1x	27.		A-DIN 934 M10		11x	
13.			H8/65-40x40-2700		1x	28.		A-DIN 1587-A2 M8		4x	
14.			H8/37-60P		1x	29.		A-DIN 125-A2 M8		4x	
15.			H8/16-46x130		1x						

4

REZANIE PÍLOU

4
1x

4
1x

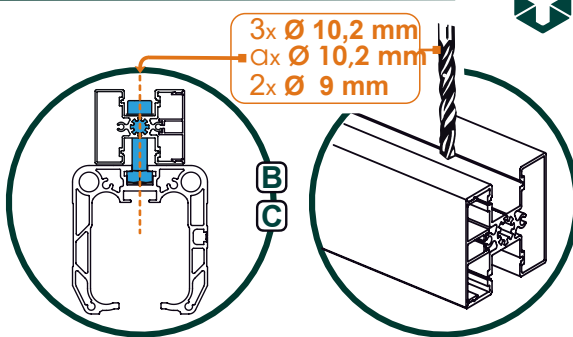
1.2
1x

2.1
1x

A (6000)

4

$A - (L + 50 + 50) - 120$



VŔTANIE 1.2

3x Ø 10,2 mm

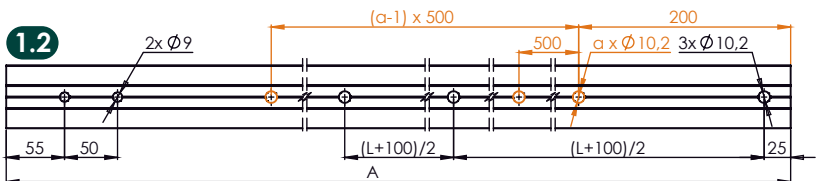
PRE SPOJENIE RÁMU BRÁNY

Øx Ø 10,2 mm

PRE UPEVNENIE SAMONOSNÉHO PROFILU K RÁMU BRÁNY

2x Ø 9 mm

PRE UPEVNENIE NAPÍPŇAKU K RÁMU BRÁNY



1.

REZANIE PÍLOU

1.1
1x

3.1
1x

4
1x

7
1x

3.1
1x

1.1
1x

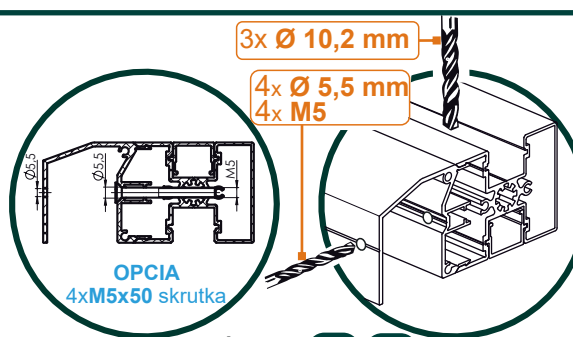
7
1x

L+350

4
1x

4

Podľa potreby



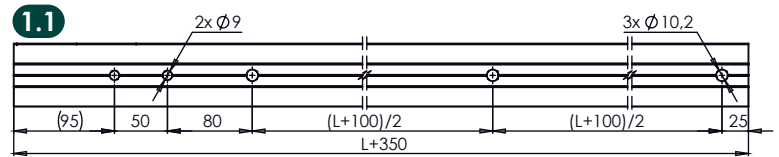
VŔTANIE 7 1.1
REZANIE ZÁVITU 1.1

3x Ø 10,2 mm

PRE SPOJENIE RÁMU BRÁNY

4x Ø 5,5 mm

PRE UPEVNENIE PROFILU HORNÉHO VEDENIA 7 K RÁMU BRÁNY 1.1, DO KTORÉHO JE POTREBNÉ VYREZAŤ ZÁVIT 4x M5



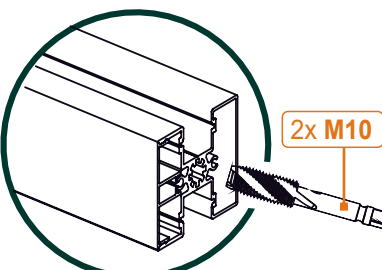
2.

3.2
2x

1.3
3x

2.2
1x

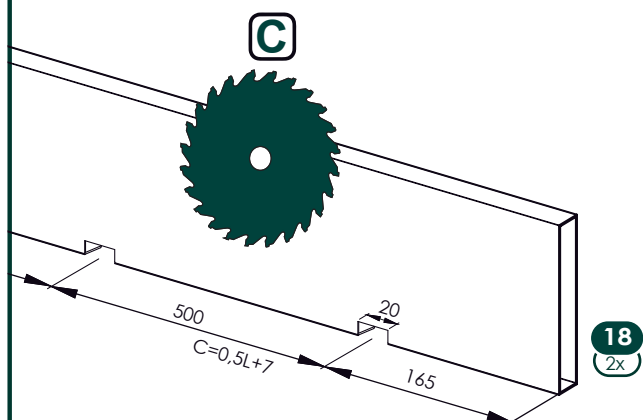
B-199 (1850)



REZANIE ZÁVITU 1.3
3x

2x M10

3.



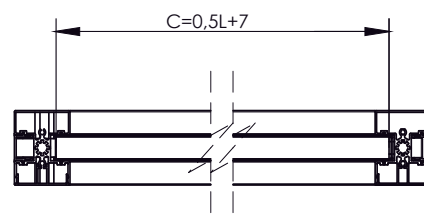
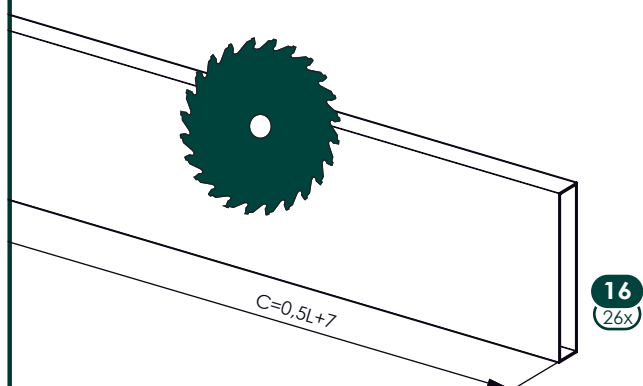
MECHANIZÁCIA
LATY

DETAIL

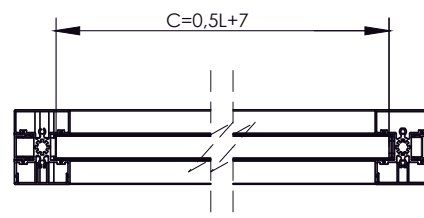
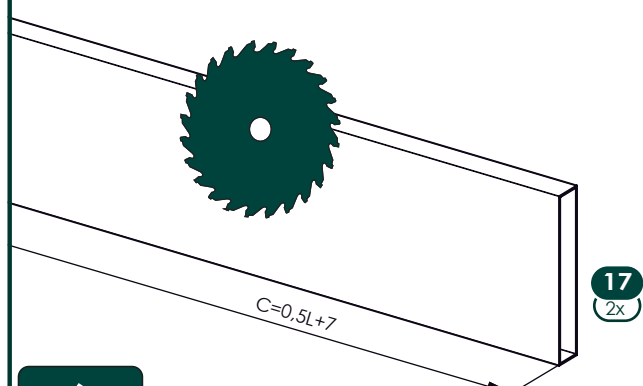
C

strana 12

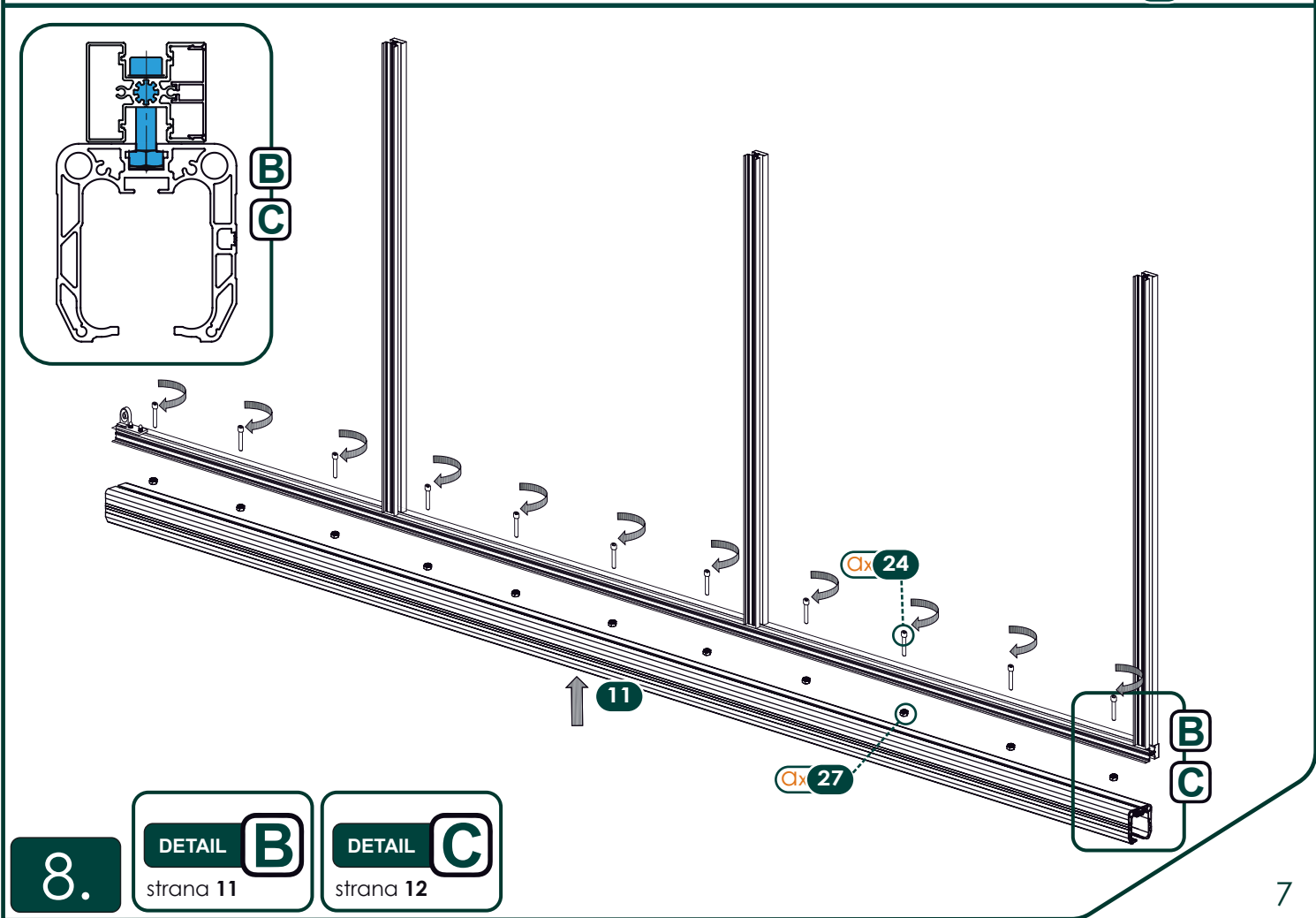
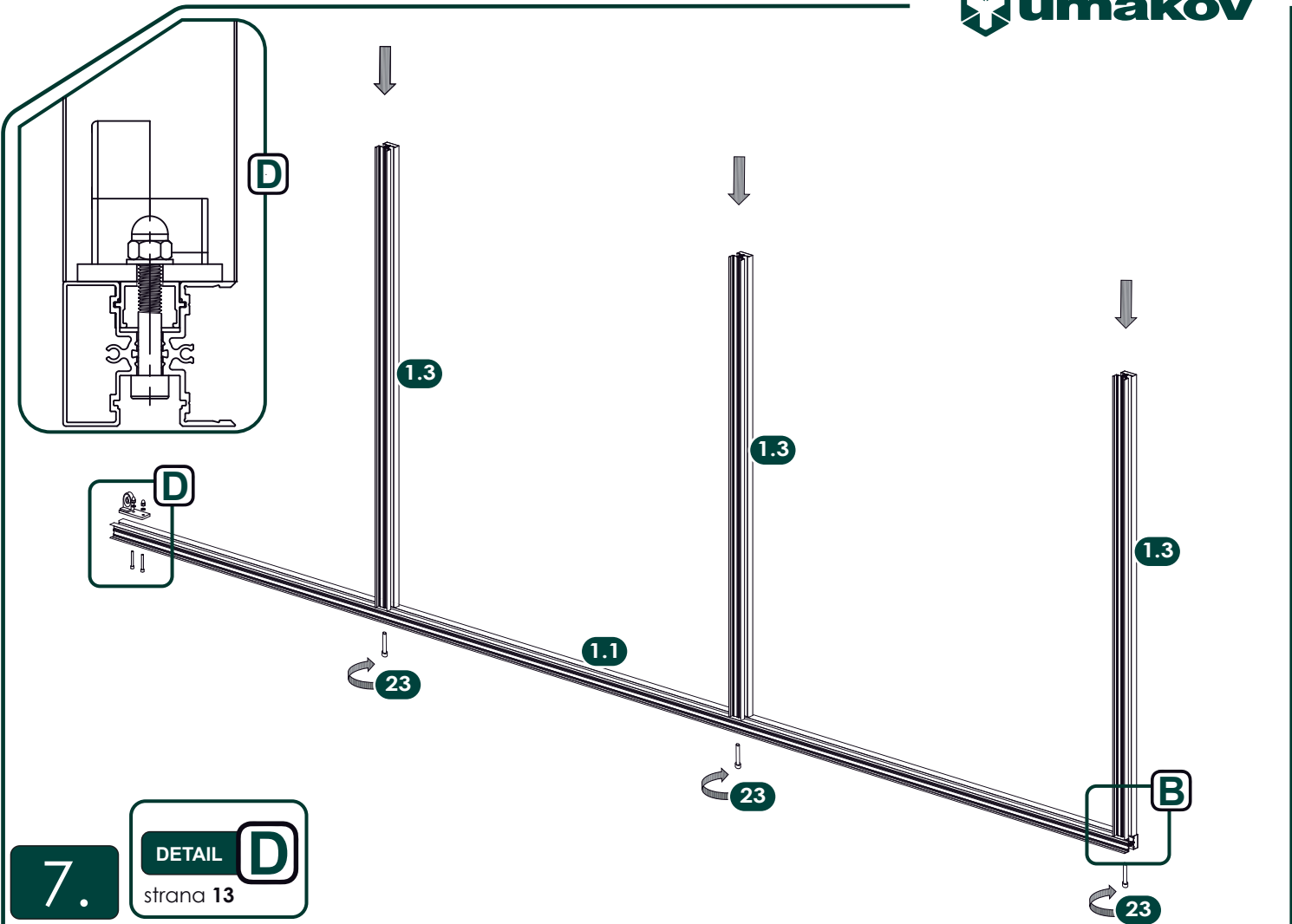
4.

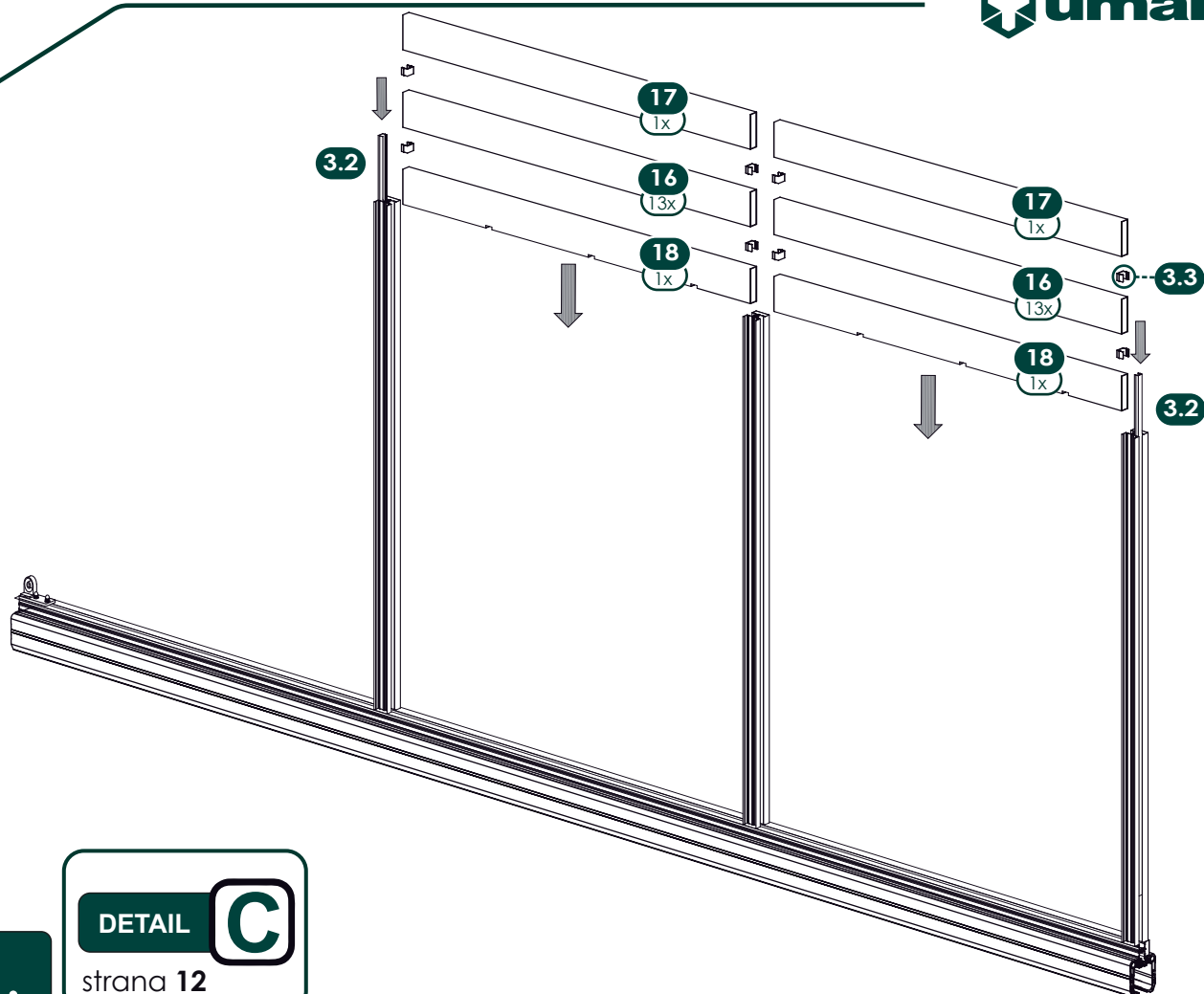


5.



6.



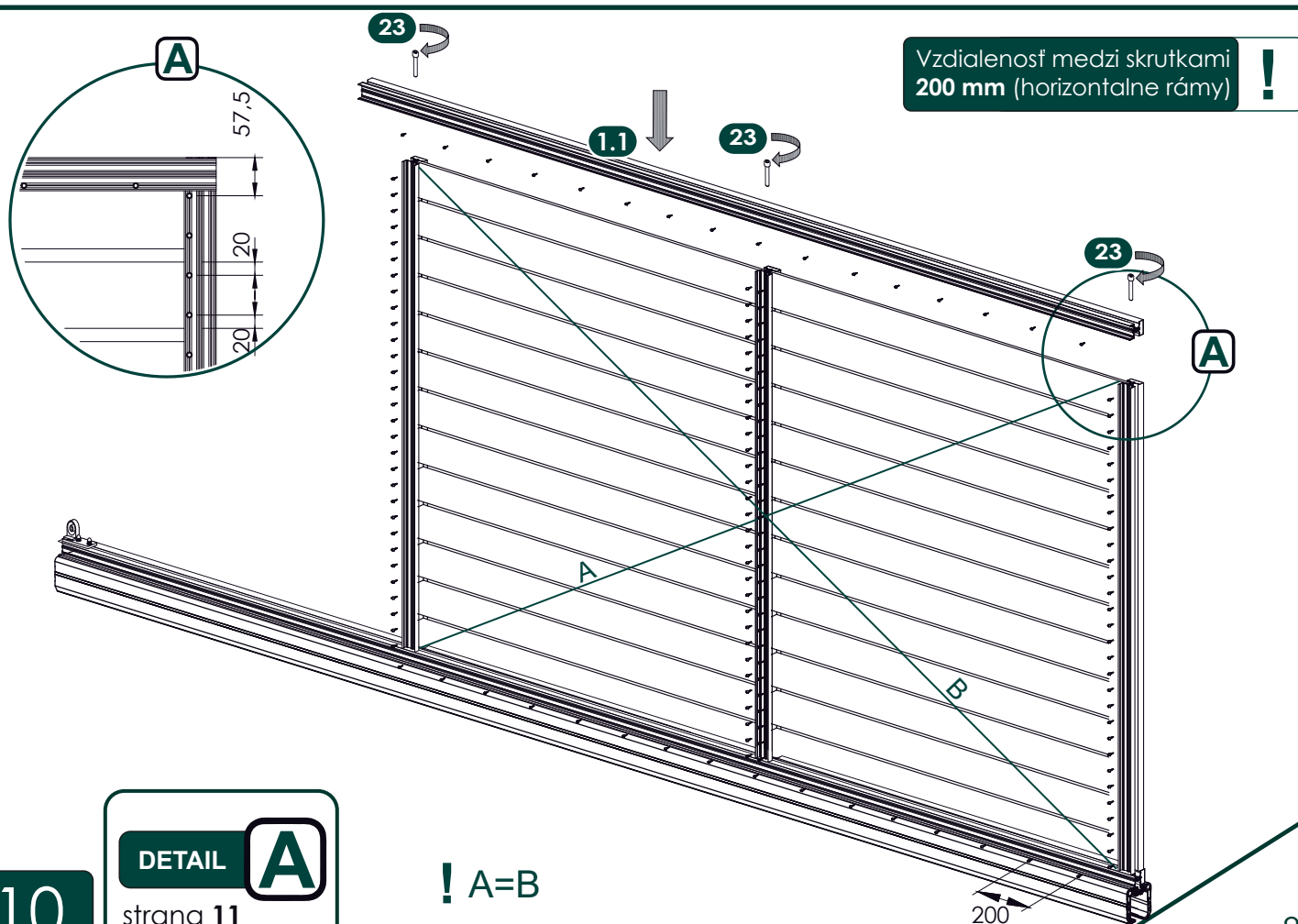


DETAIL

C

strana 12

9.



Vzdialenosť medzi skrutkami
200 mm (horizontálne rámy) !

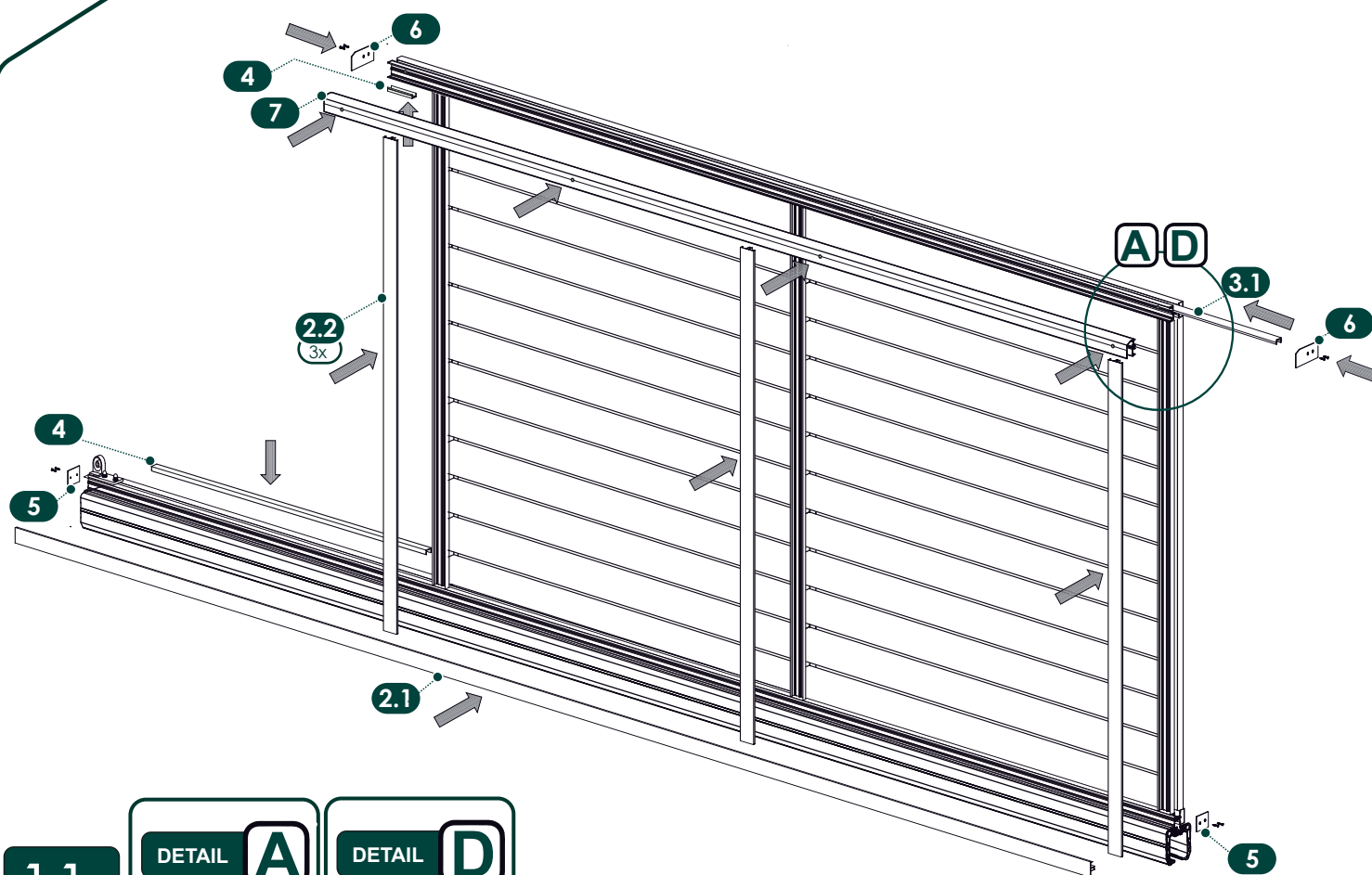
DETAIL

A

strana 11

10.

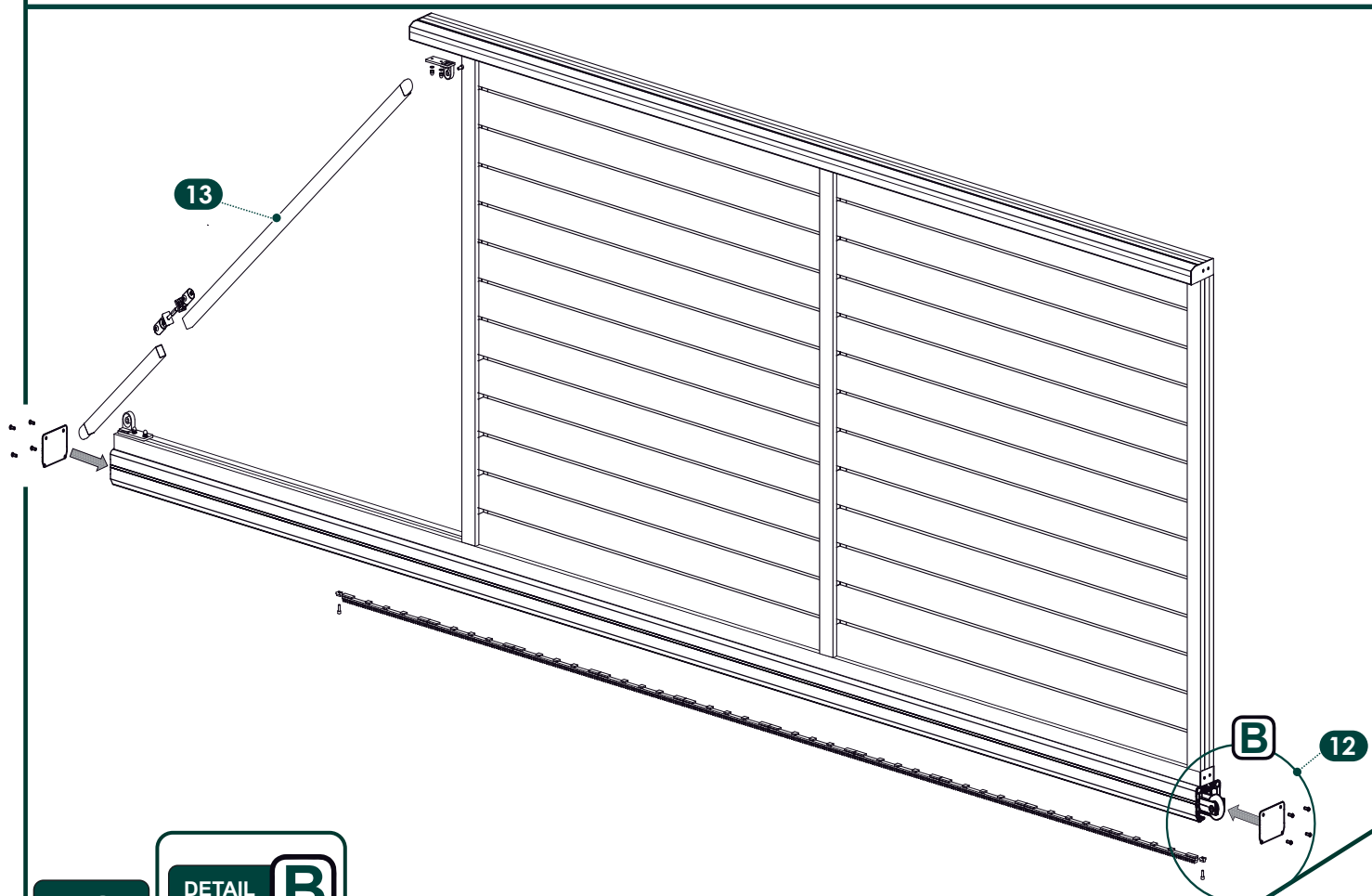
! A=B



11.

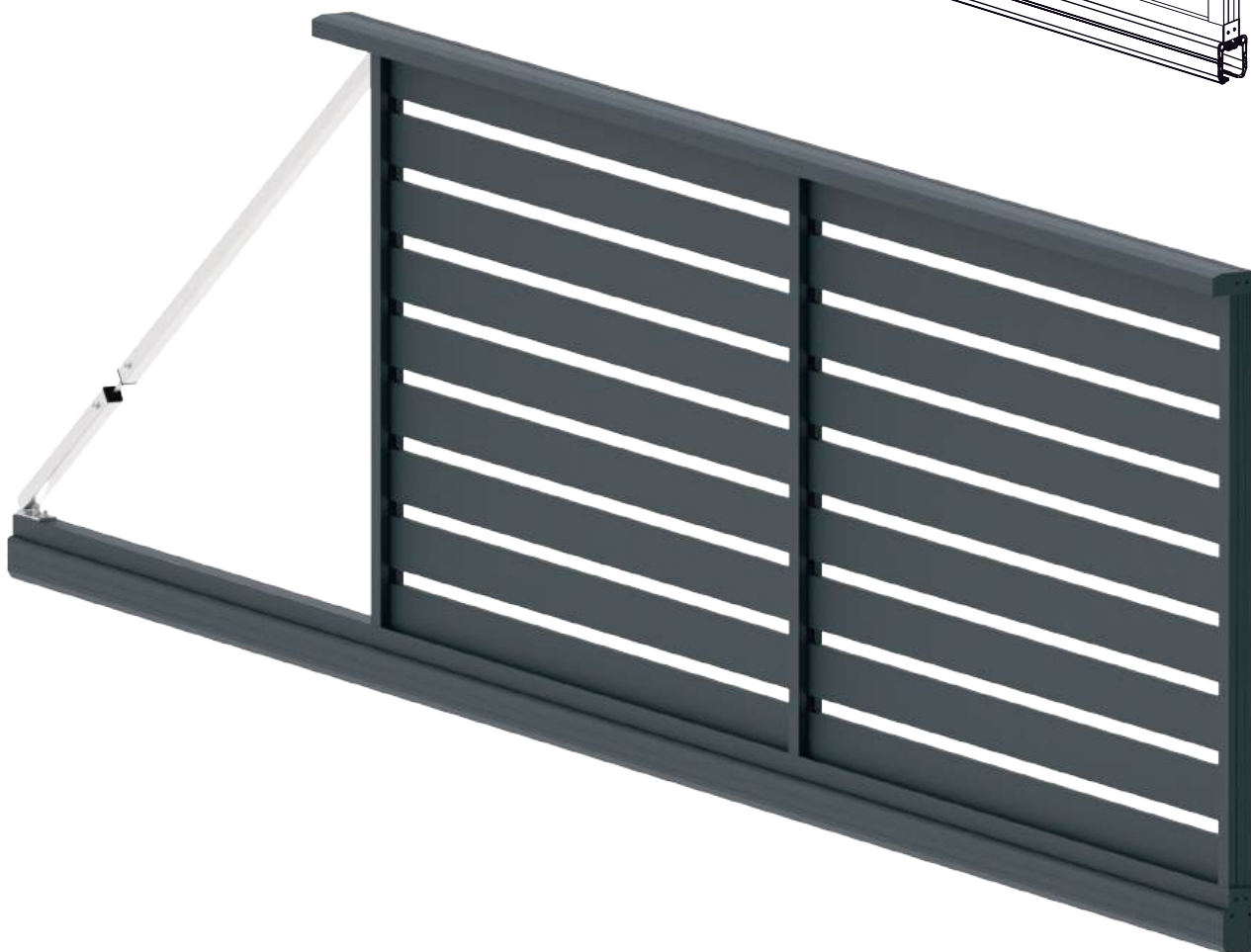
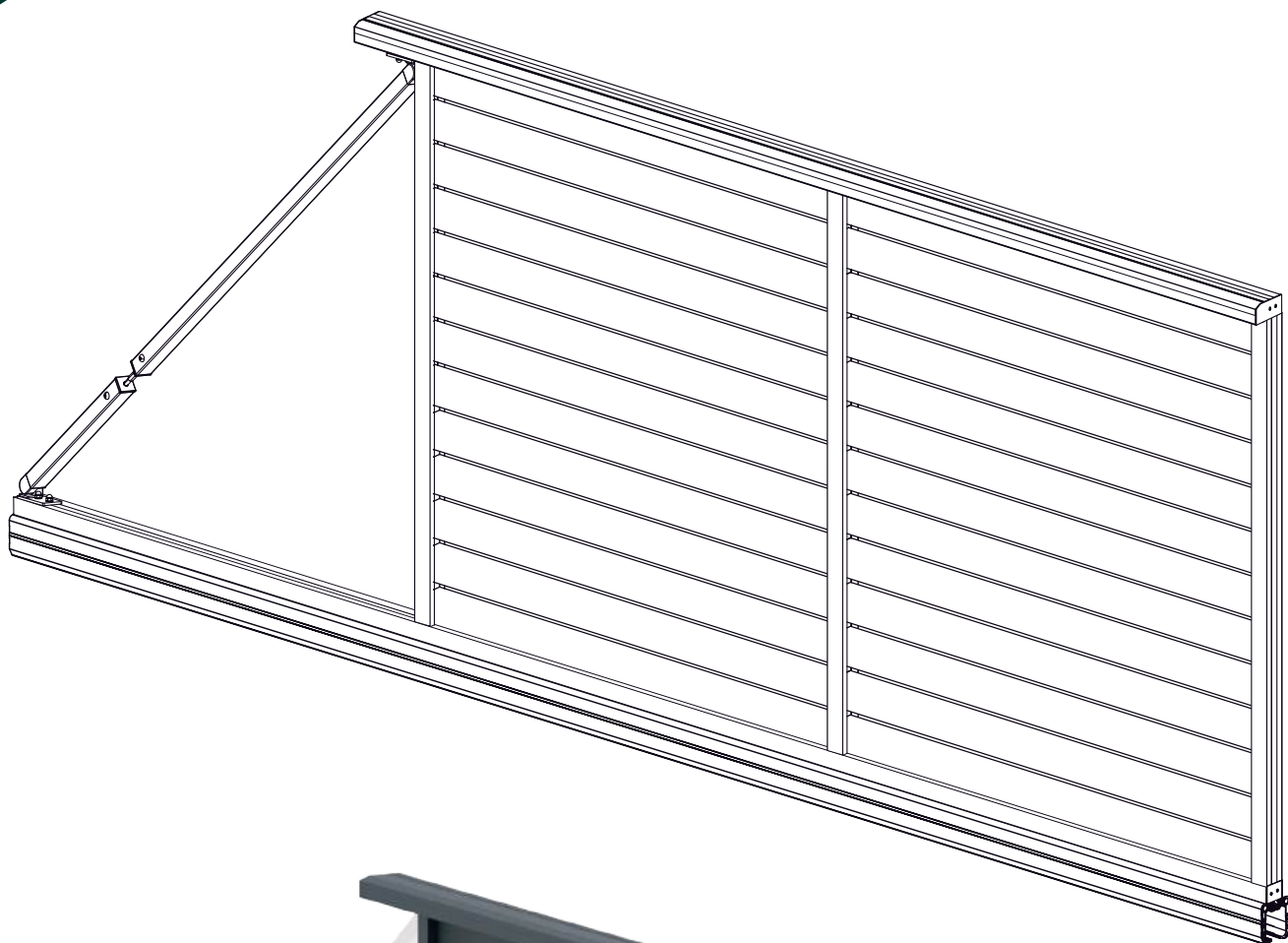
DETAIL **A**
strana 11

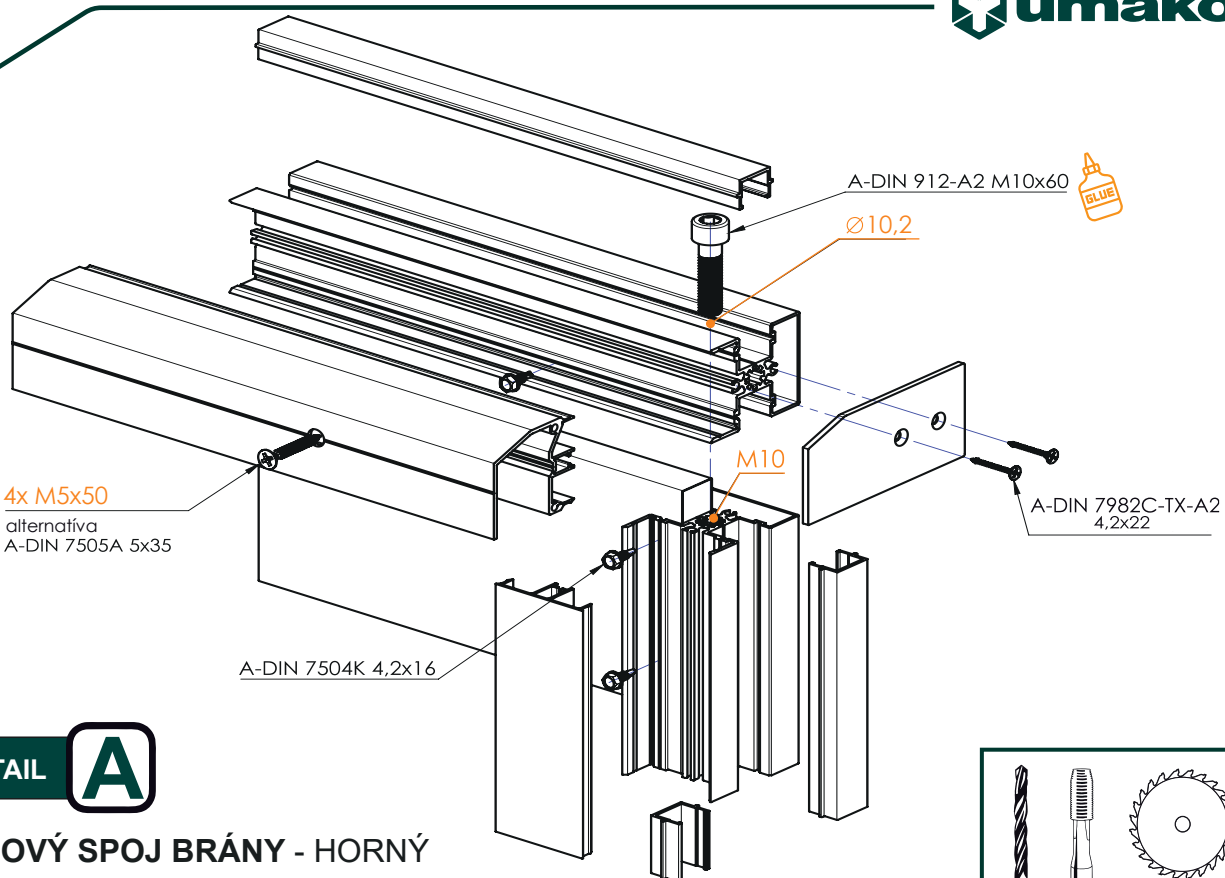
DETAIL **D**
strana 13



12.

DETAIL **B**
strana 11

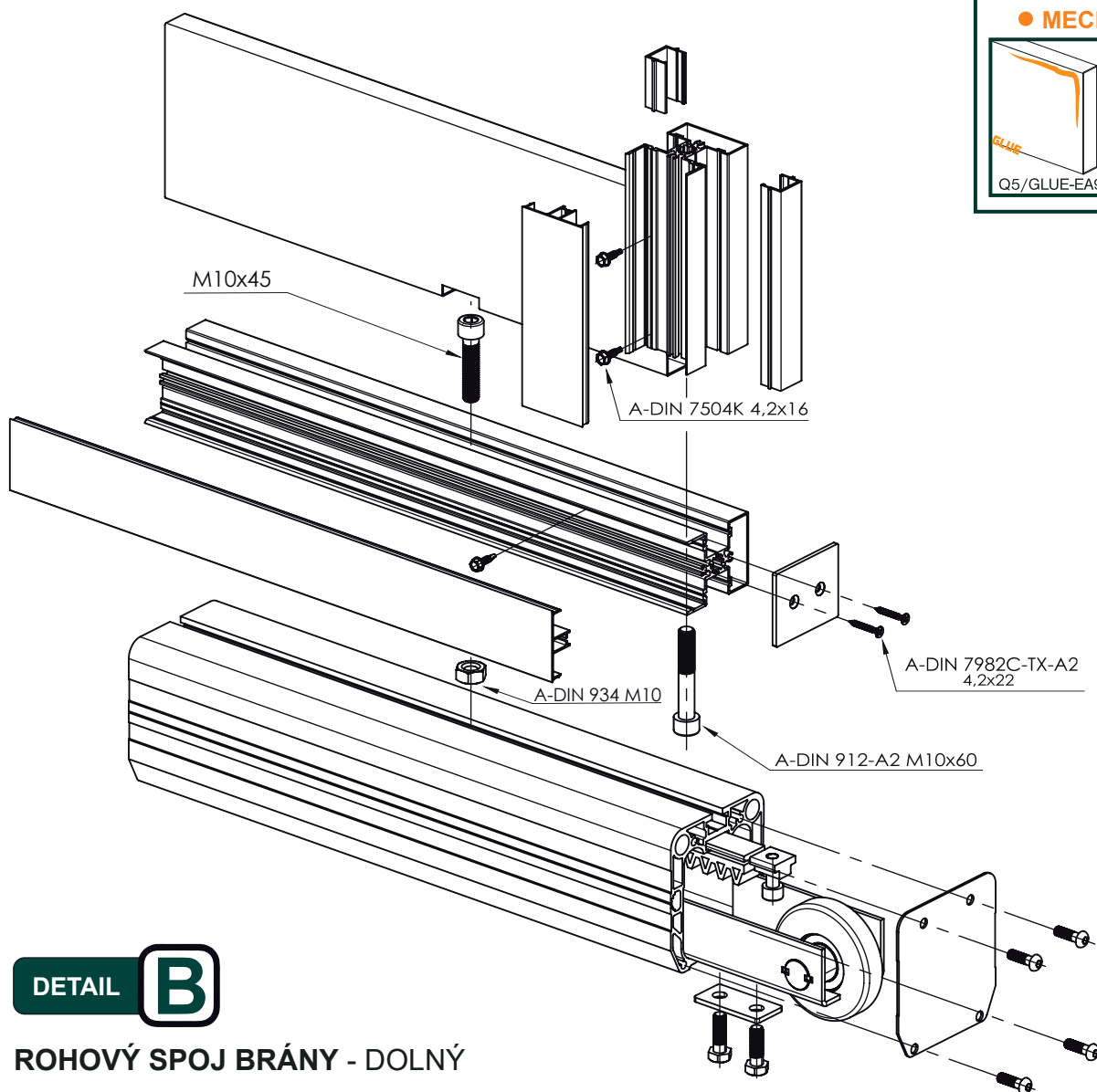
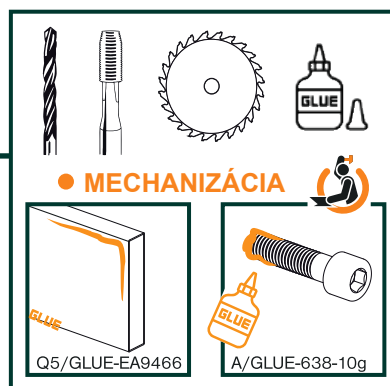




DETAIL

A

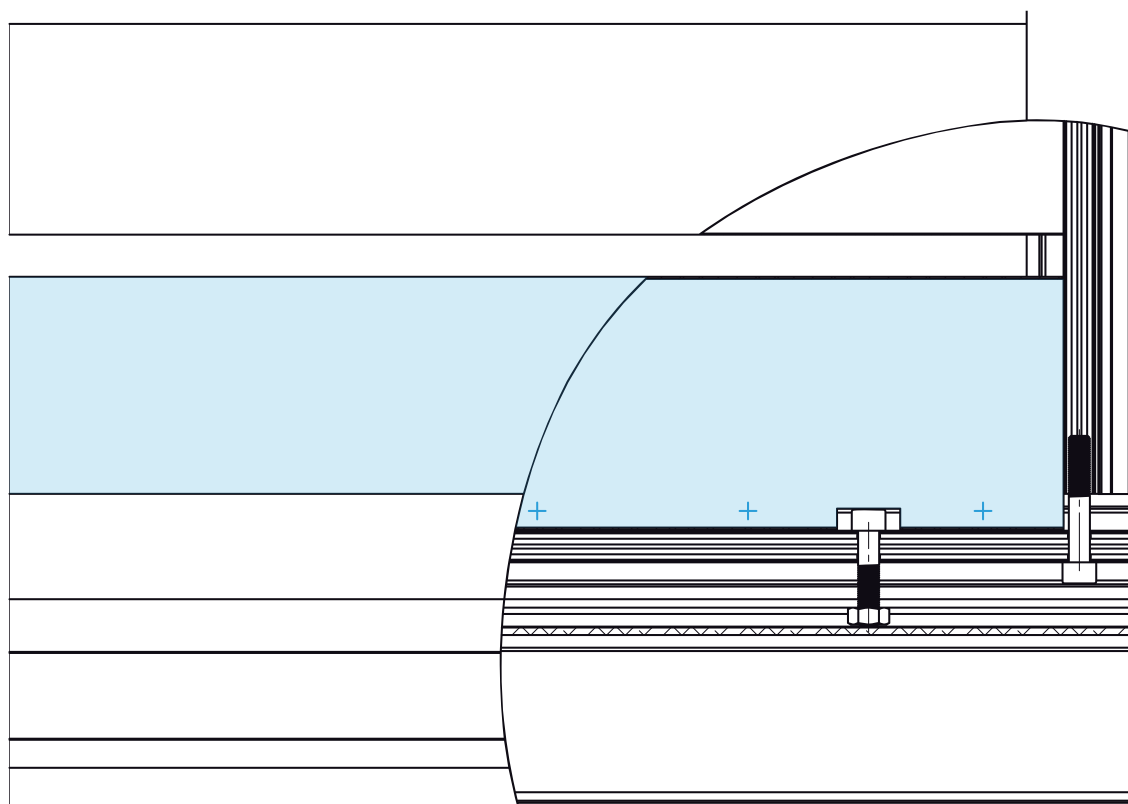
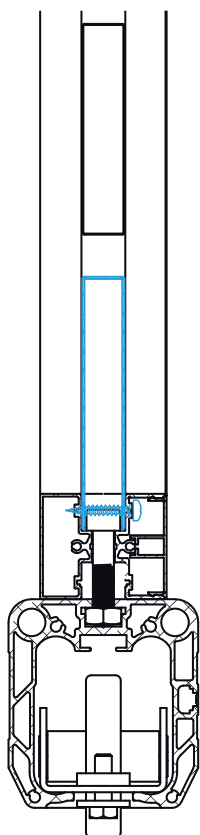
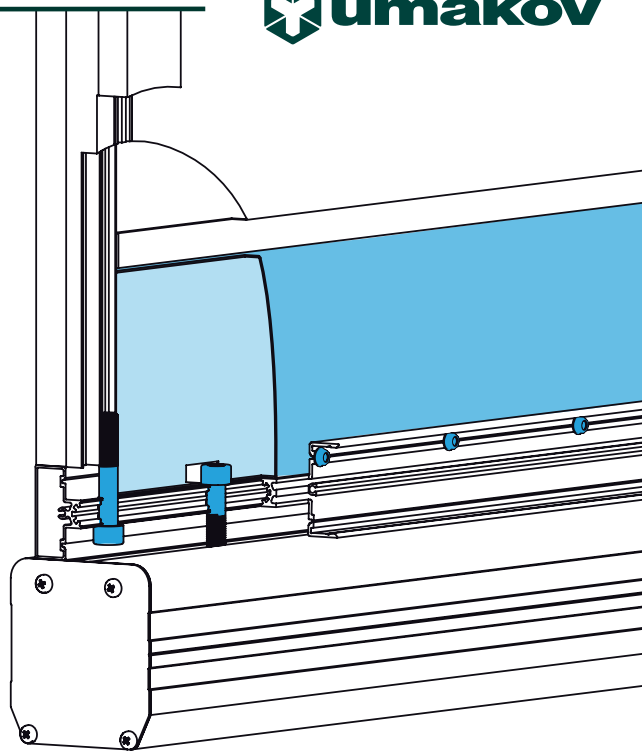
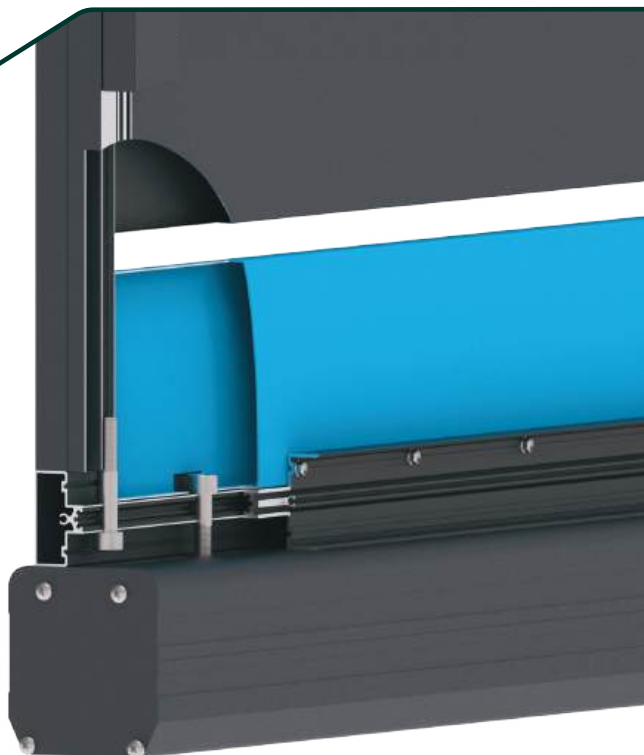
ROHOVÝ SPOJ BRÁNY - HORNÝ



DETAIL

B

ROHOVÝ SPOJ BRÁNY - DOLNÝ

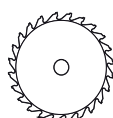


DETAIL

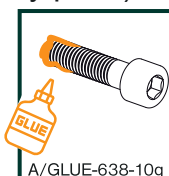
C

MONTÁŽNY SPOJ BRÁNY - PREVIAZANIE (lata/rám/samonosný profil)

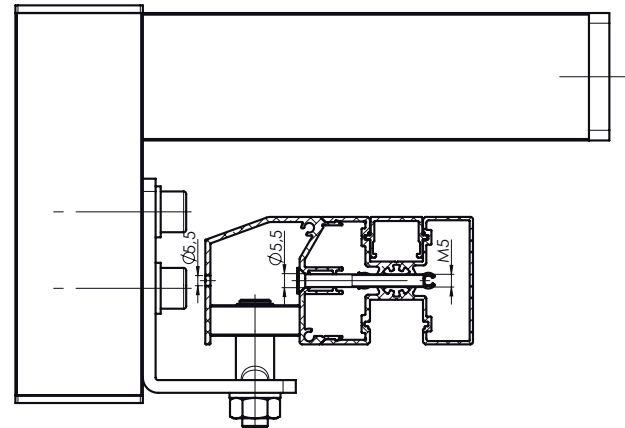
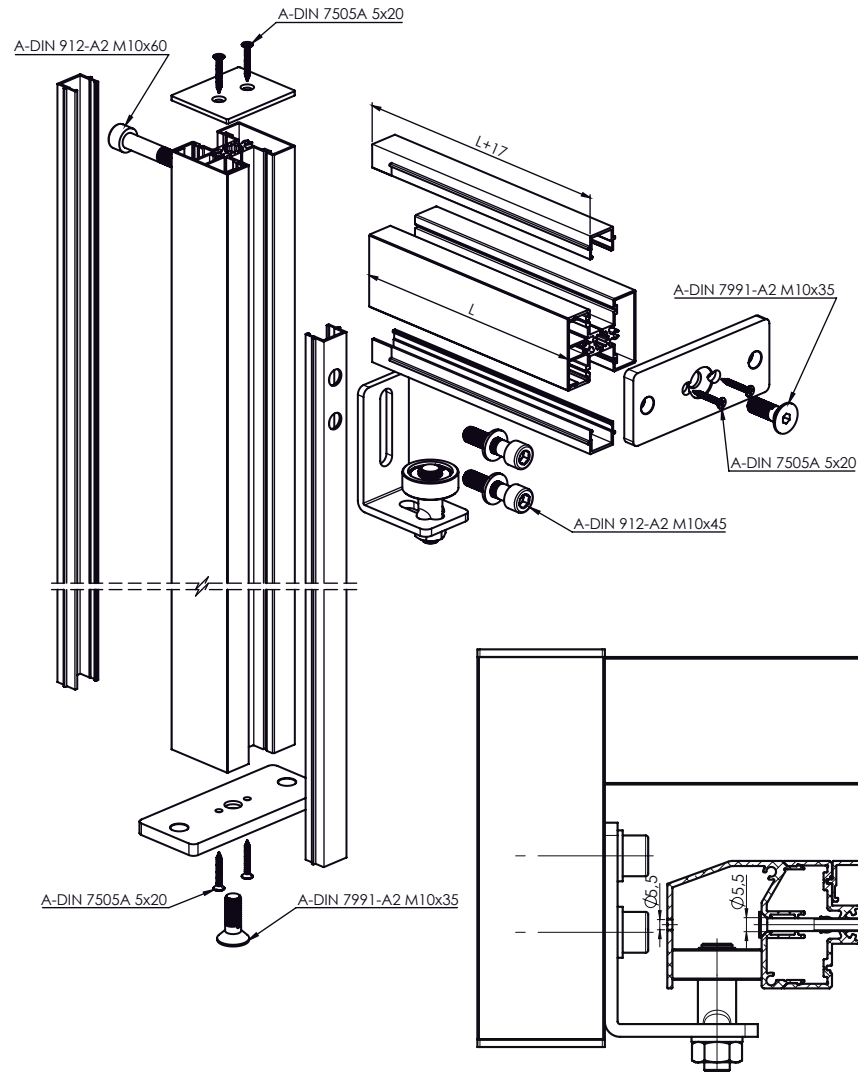
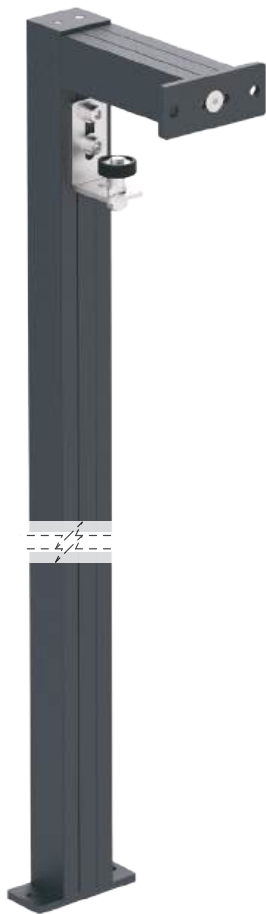
• MECHANIZÁCIA



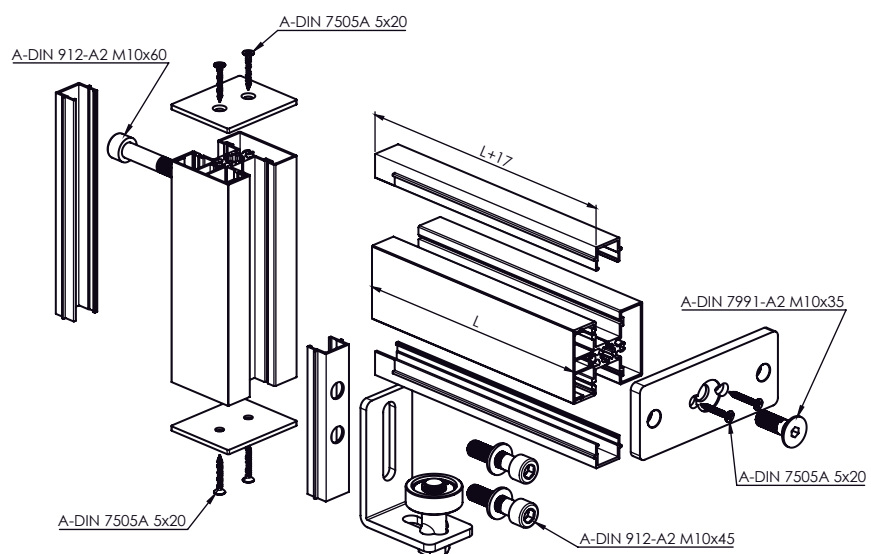
Q5/GLUE-EA9466



A/GLUE-638-10g



OPCIA - MONTÁŽ - ŠIBENICA ŠTANDARD (NIE JE SÚČASŤOU SETU)



OPCIA - MONTÁŽ - ŠIBENICA MINI (NIE JE SÚČASŤOU SETU)



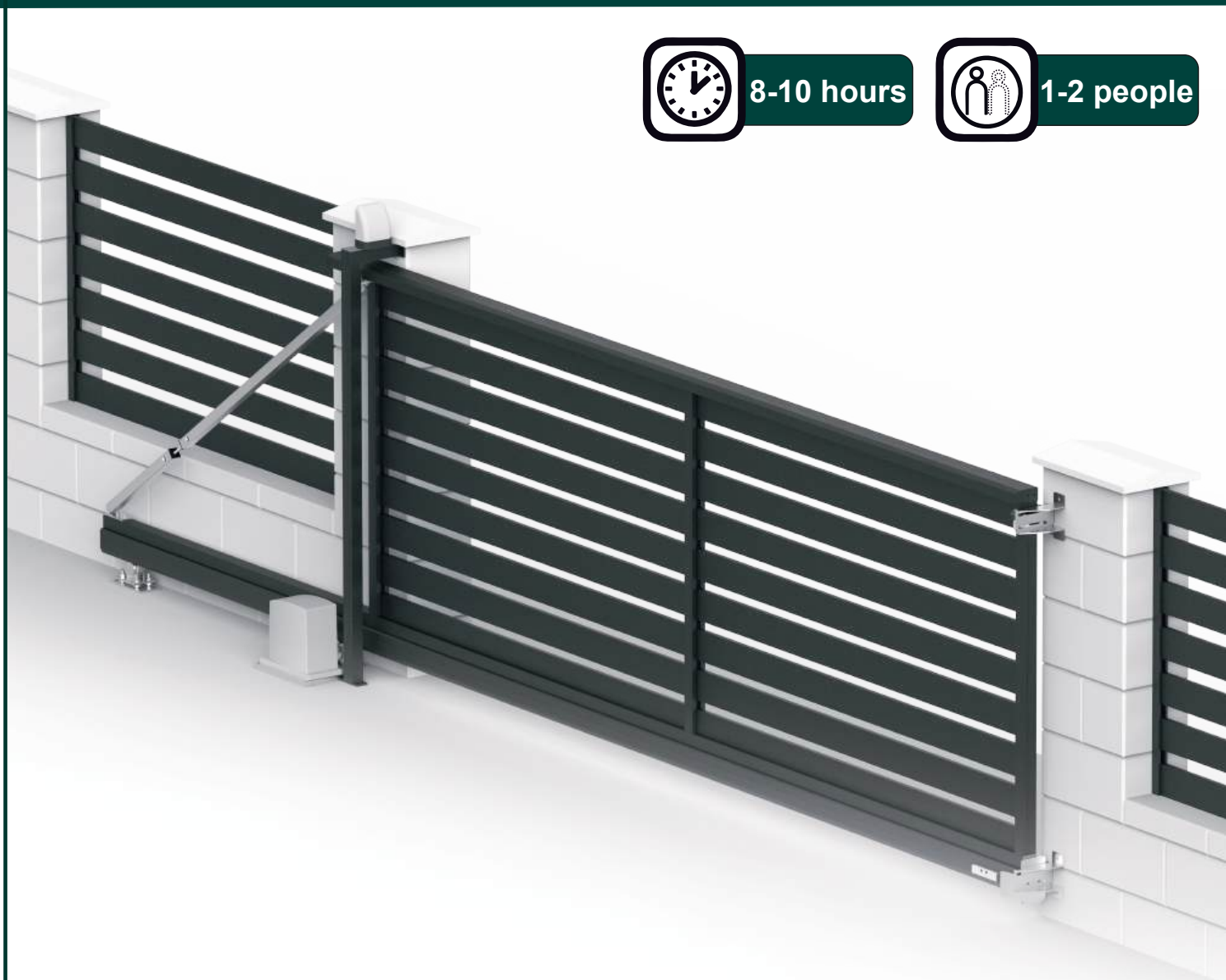
ASSEMBLY INSTRUCTIONS SELF-SUPPORTING GATE FG/S-CLG-R7016-SET-PRO



8-10 hours



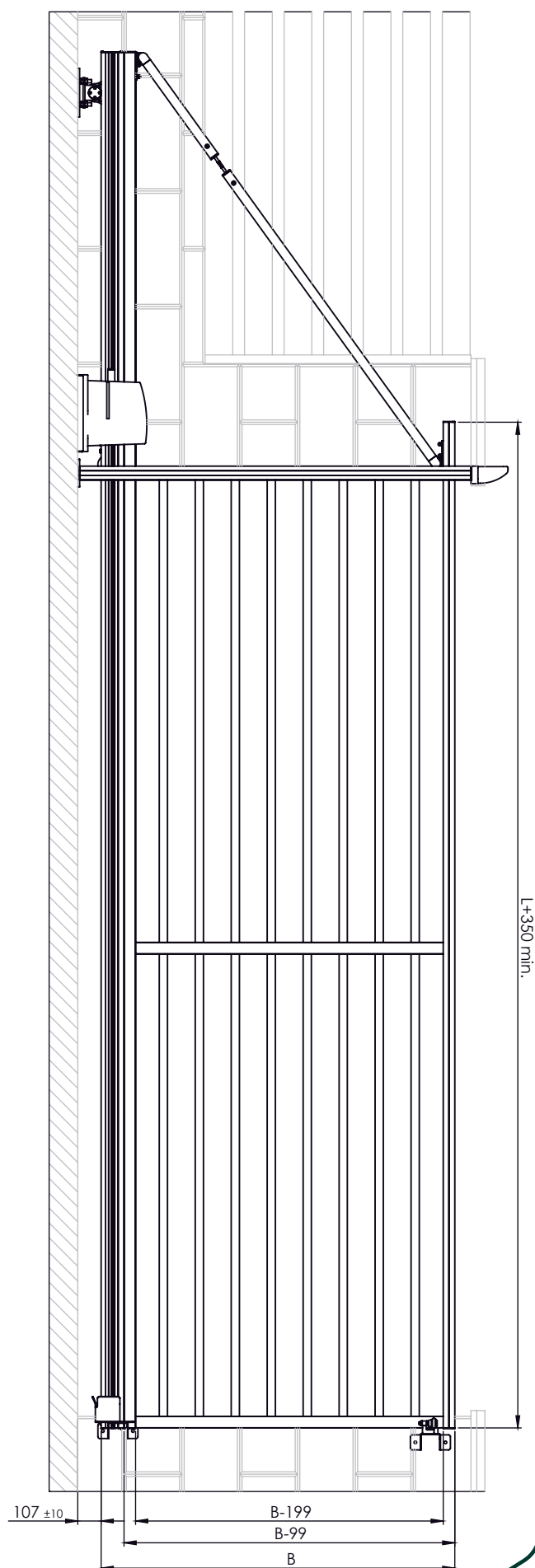
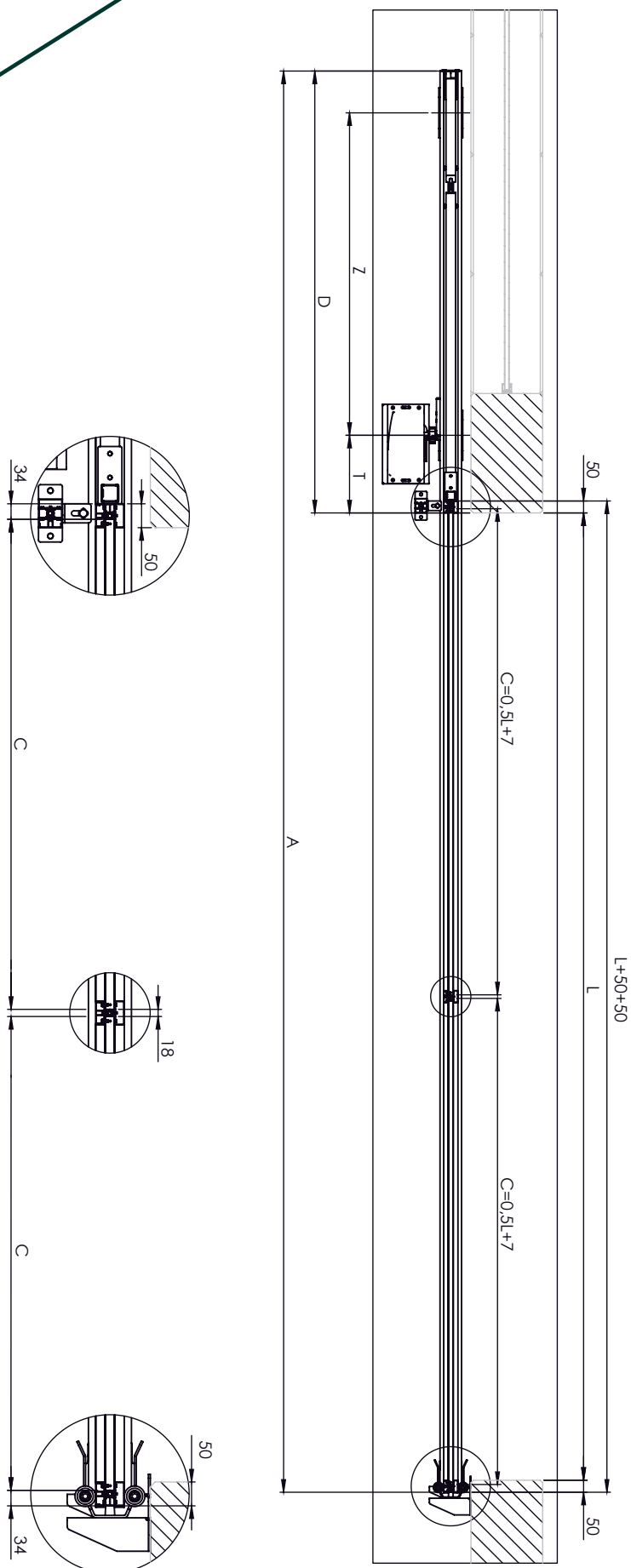
1-2 people



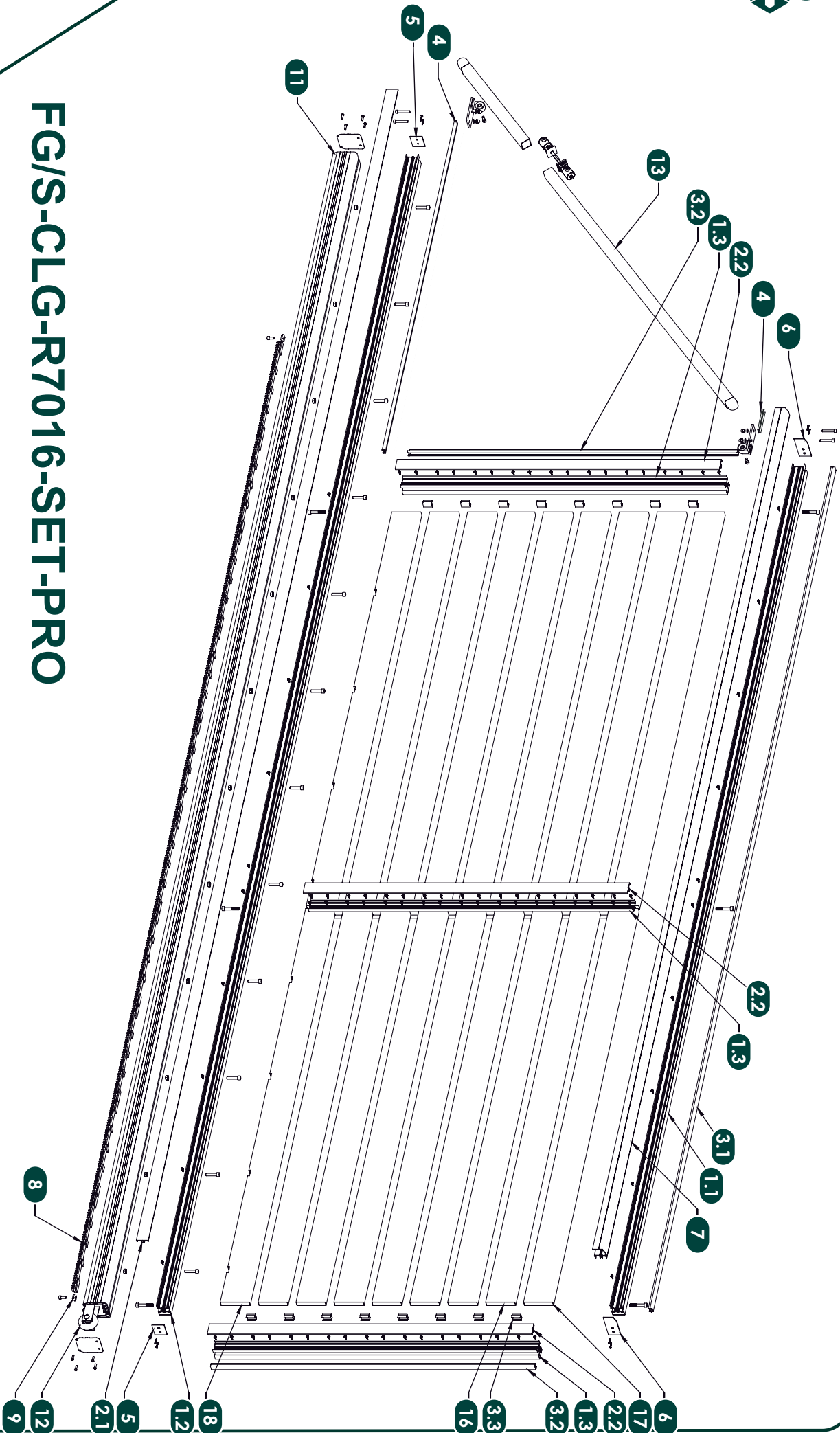
SK verzia

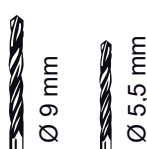


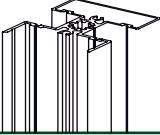
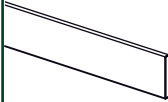
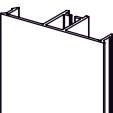
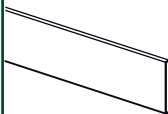
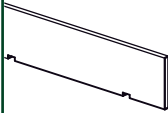
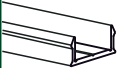
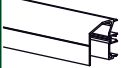
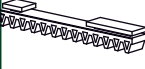
EN version

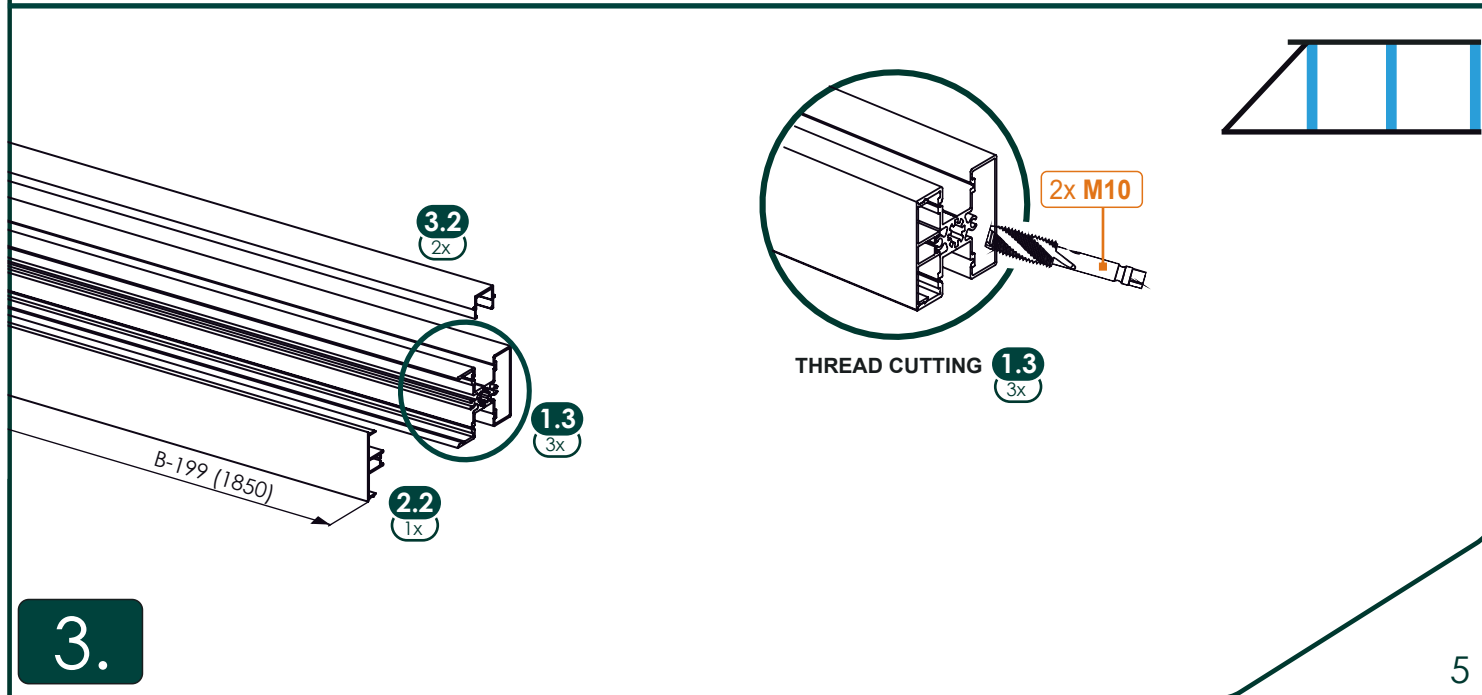
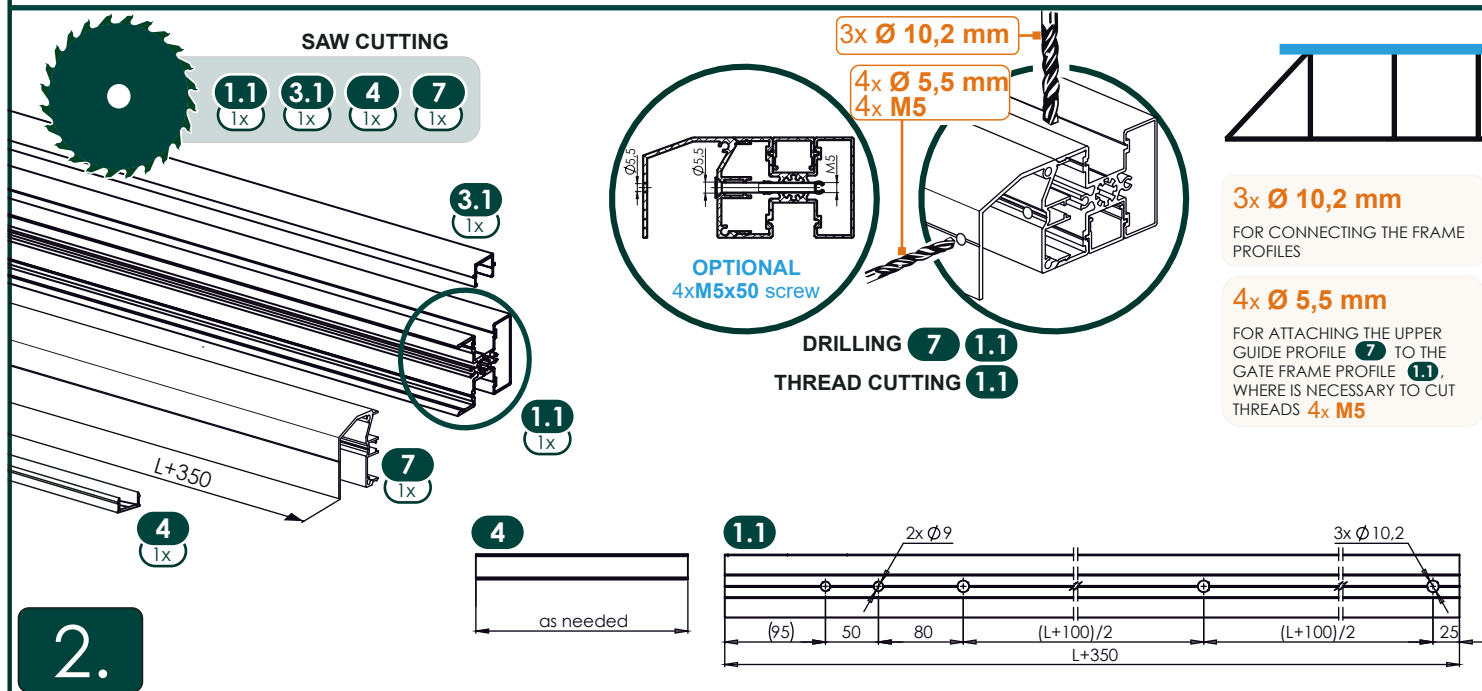
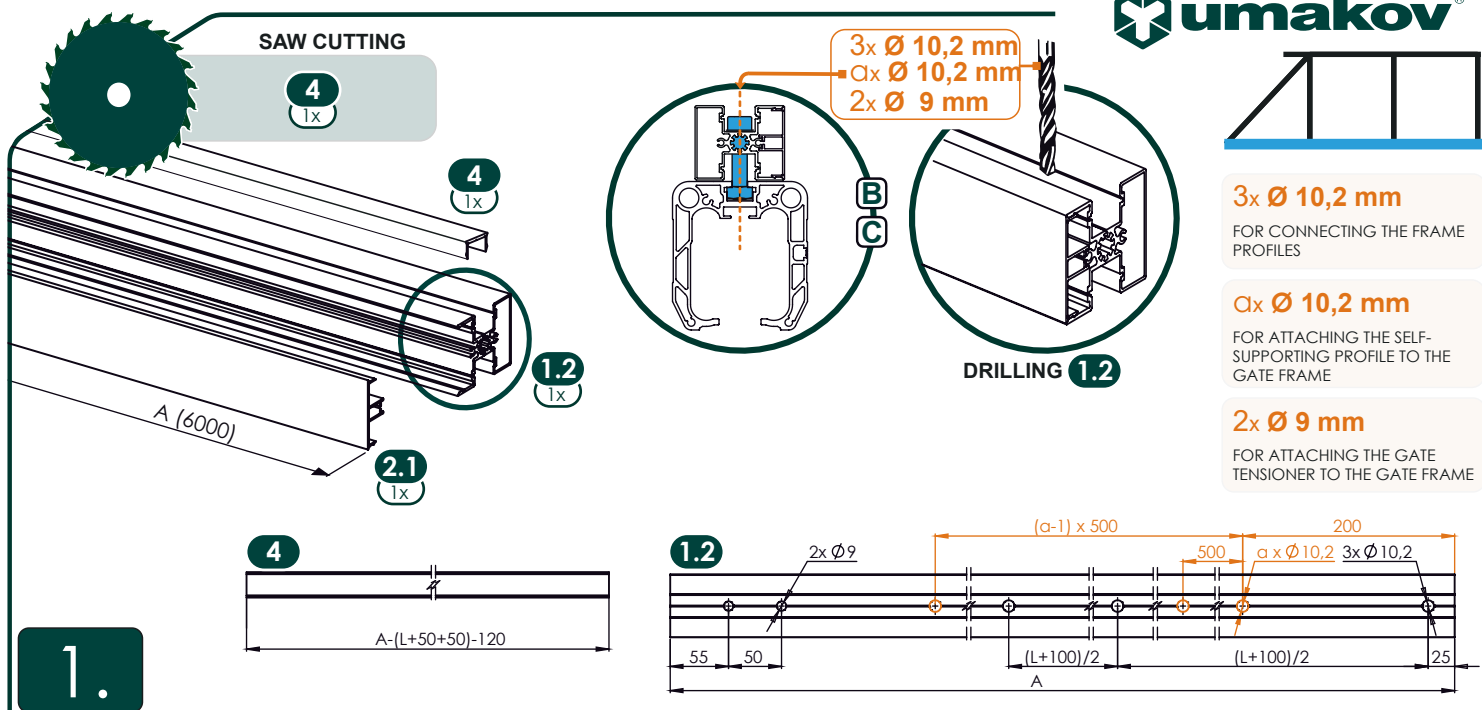


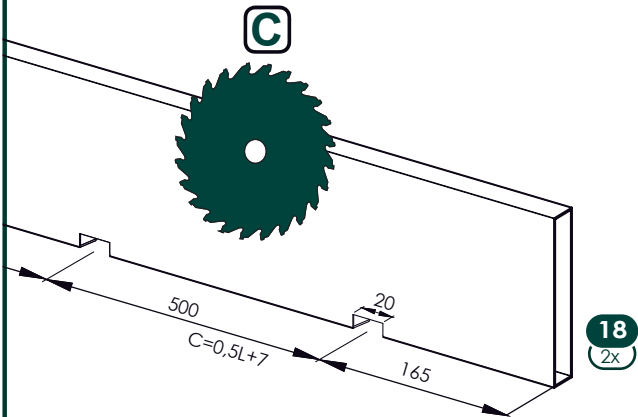
FG/S-CLG-R7016-SET-PRO




COMPONENTS

N.	LENGTH (mm)	CAT. NO.	IMAGE	QTY	N.	LENGTH (mm)	CAT. NO.	IMAGE	QTY
1.	1.1 L+350	FG/FP50x60-6000-R7016		2x	16.	C=0,5L+7	FG/S20x100x1,1-2000-R7016		26x
	1.2 A (6000)								
	1.3 B-199 (1850)	FG/FP50x60-1850-R7016		3x					
2.	2.1 A (6000)	FG/PC49x17-6000-R7016		1x	17.	C=0,5L+7	FG/S20x120x1,2-2000-R7016		2x
	2.2 B-199 (1850)	FG/PC49x17-1850-R7016		3x					
3.	3.1 L+350	FG/PC20x16-6000-R7016		1x	18.	MECHANIZÁCIA C=0,5L+7	FG/S20x120x1,2-2000-R7016		2x
	3.2 B-199 (1850)	FG/PC20x16-1850-R7016		2x					
	3.3 20	FG/PC20x16-20-R7016		56x					
4.	A-(L+50+50)-120	FG/PC20x9-2000-R7016		1x	19.		A-DIN 7380-A2 M10x20		1x
5.		FG/CP50x60-R7016		2x	20.		A-DIN 7505A 5x35		20x
6.		FG/CA105x50-R7016		2x	21.		A-DIN 7982C-TX-A2 4,2x22		8x
7.	L+350	FG/UG54x50-6000-R7016		1x	22.		A-DIN 7504K-A2 4,2x16		200 x
8.		H/01PVC-AL		12x	23.		A-DIN 912-A2 M10x60		8x
9.		H/01PVC-FS-AL		1x	24.		A-DIN 912-A2 M10x45		10x
10.		H8/53		1x	25.		A-DIN 912-A2 M8x45		4x
11.	A (6000)	H/02-90x99-AL-6000-R7016		1x	26.		A-DIN 125-A2 M10		1x
12.		SV-90x99-AL-ECO		1x	27.		A-DIN 934 M10		11x
13.		H8/65-40x40-2700		1x	28.		A-DIN 1587-A2 M8		4x
14.		H8/37-60P		1x	29.		A-DIN 125-A2 M8		4x
15.		H8/16-46x130		1x					





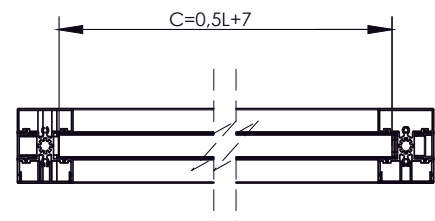
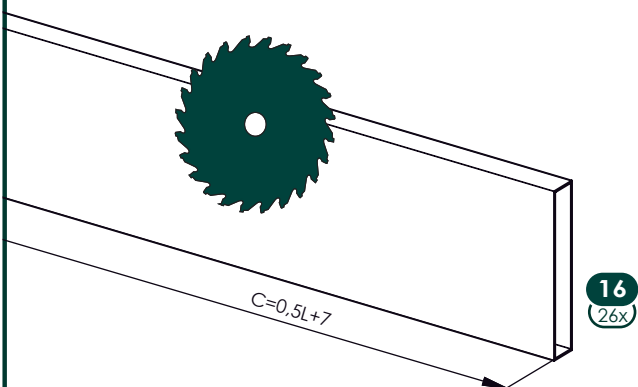
**MECHANISATION
OF THE SLAT**

DETAIL

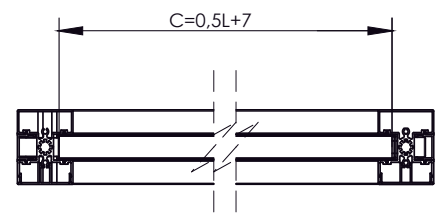
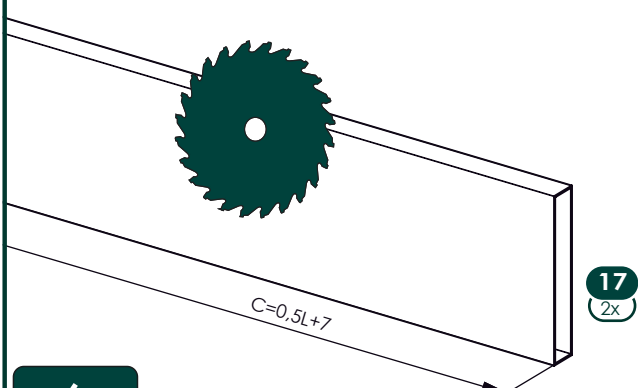
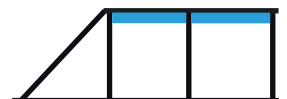
C

page 12

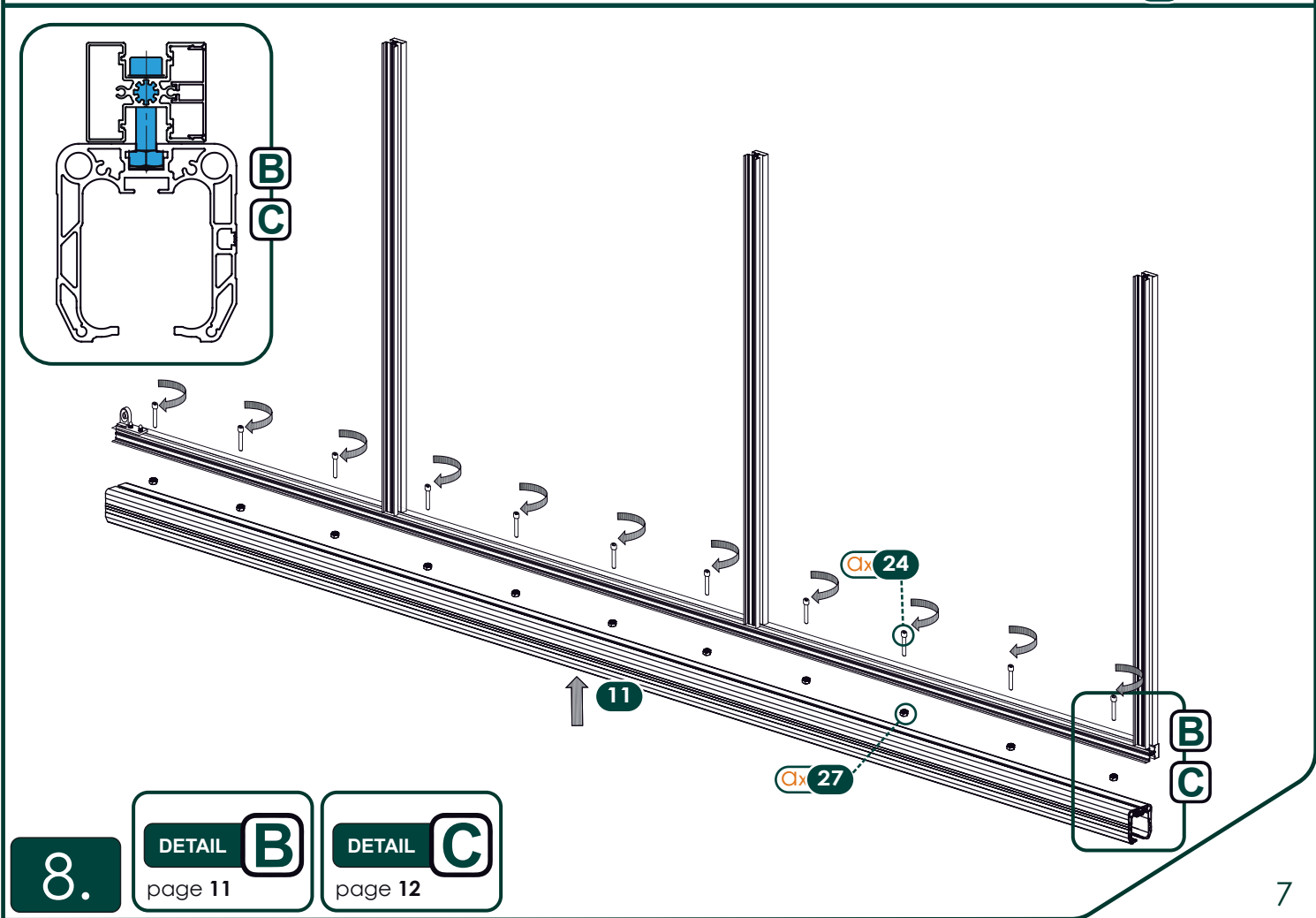
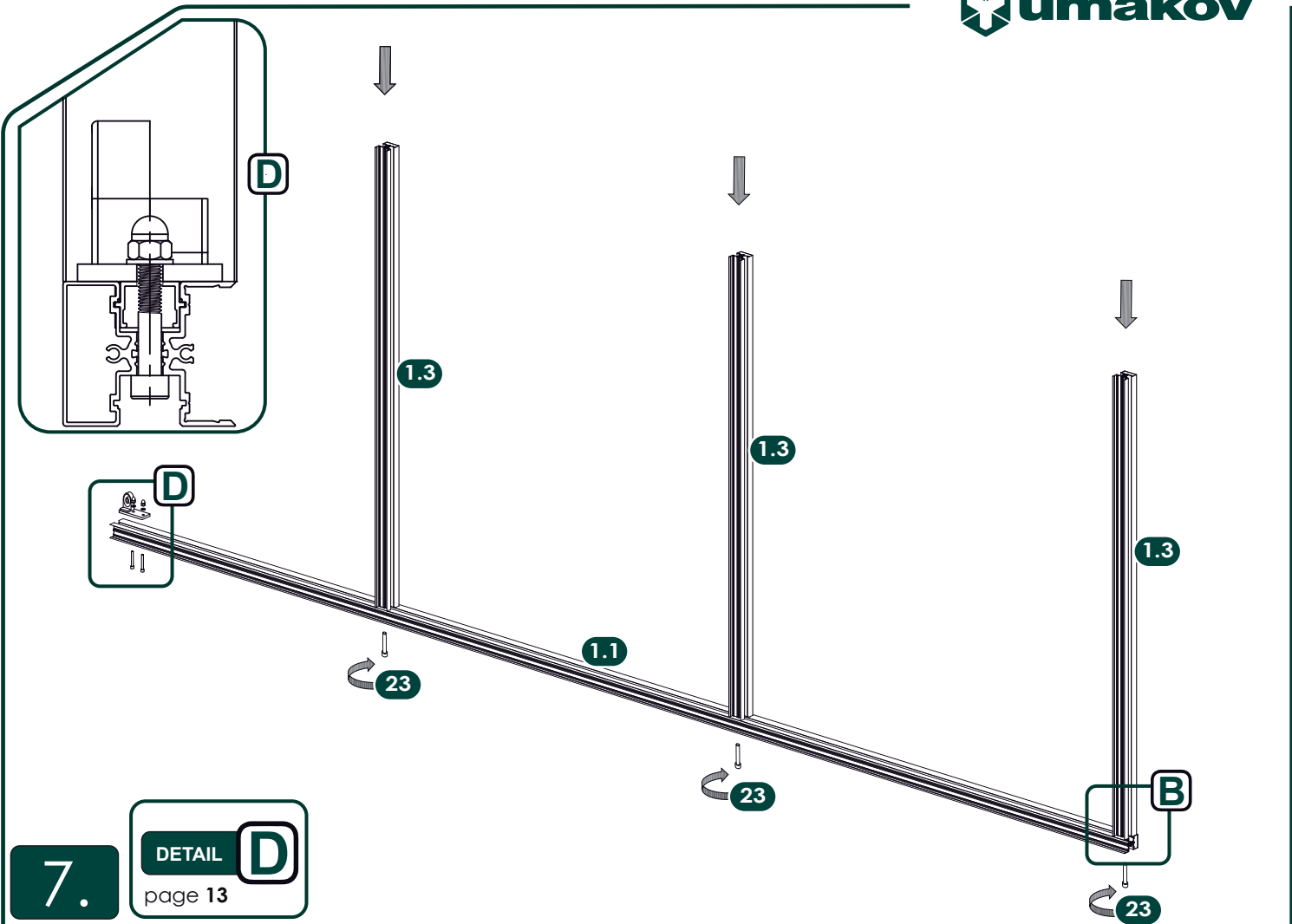
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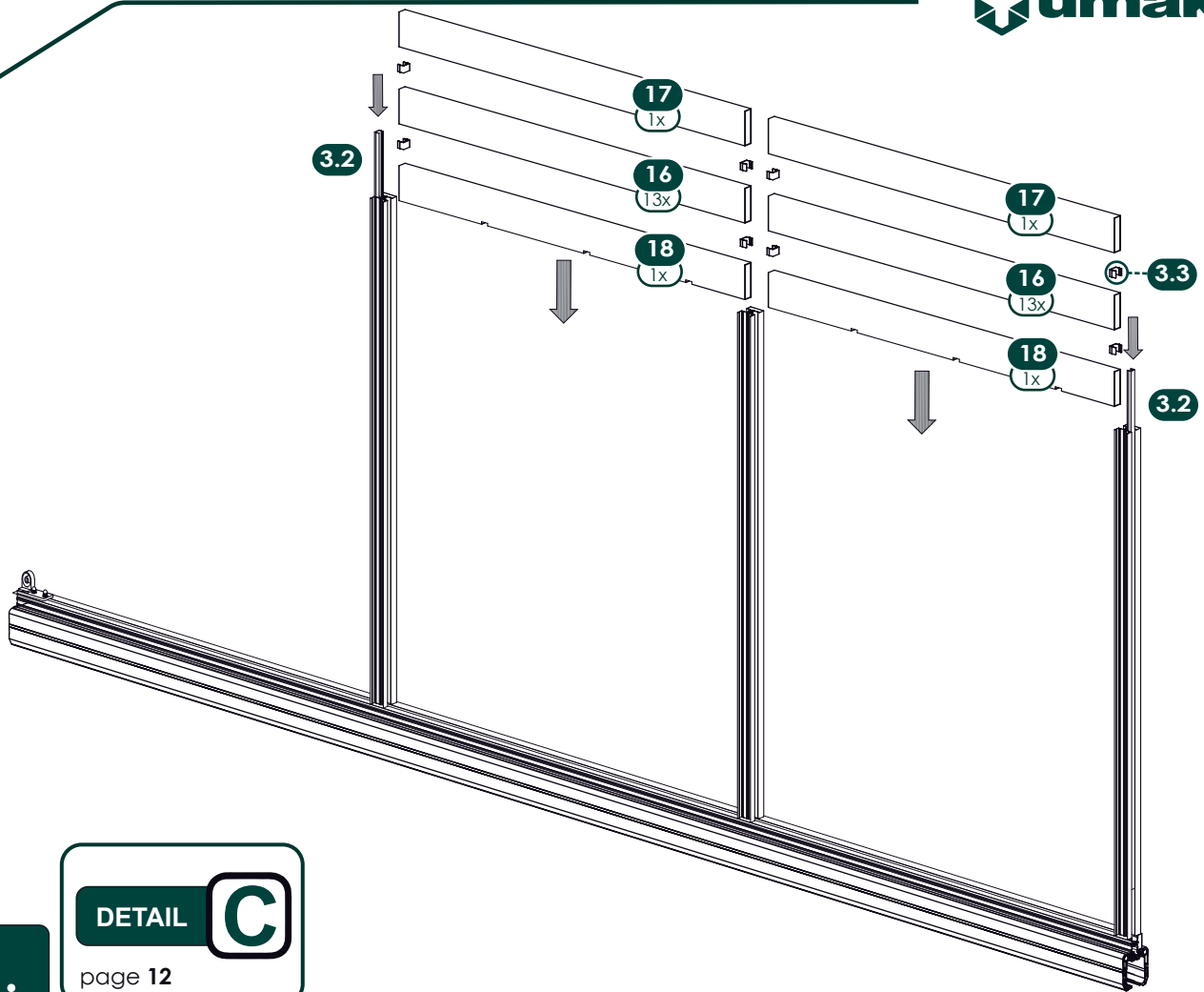


5.



6.



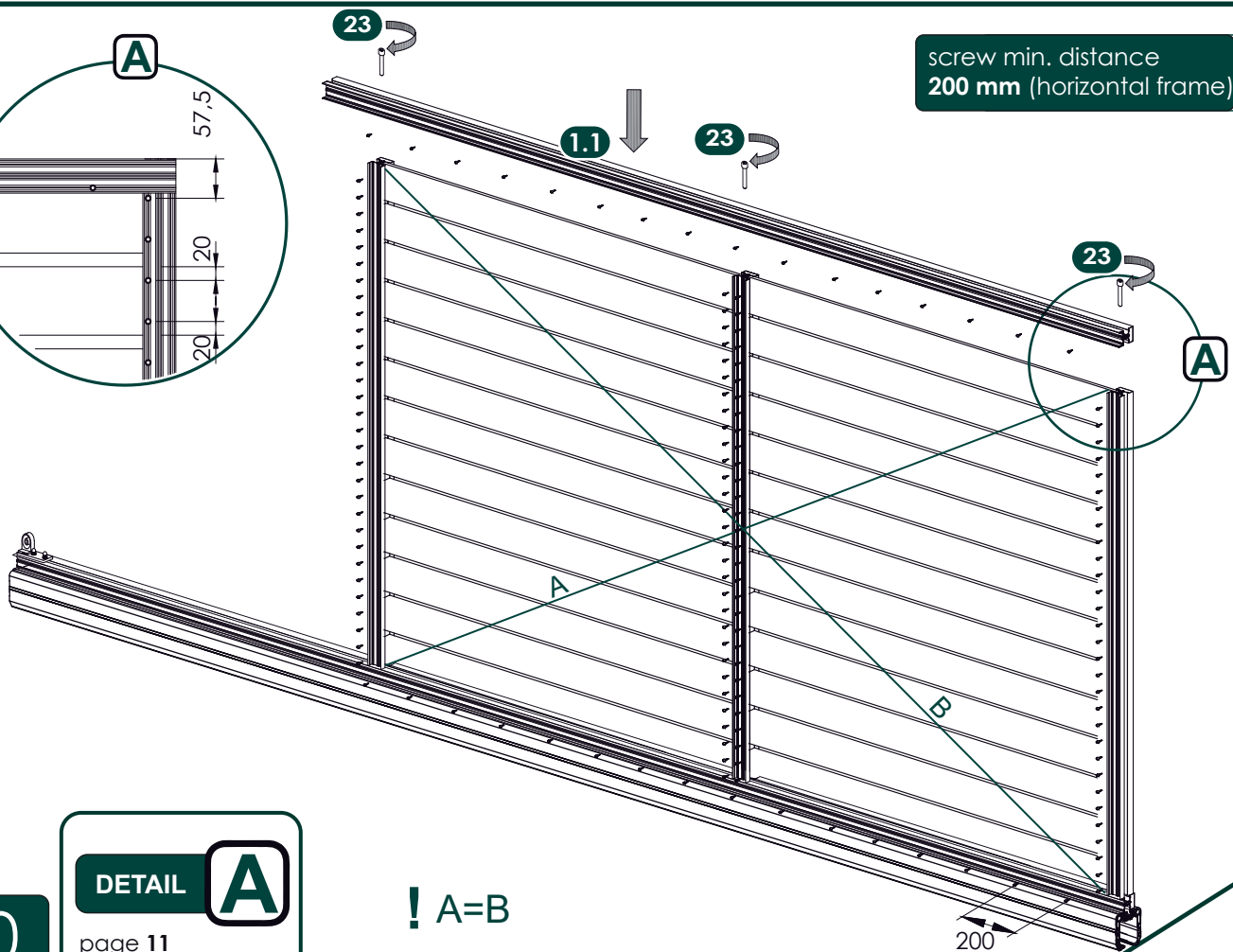
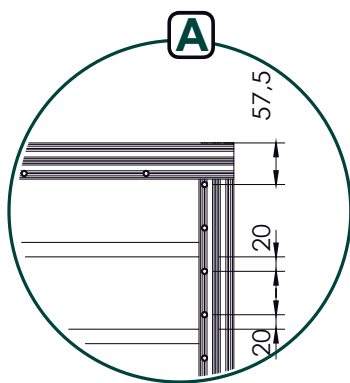


DETAIL

C

page 12

9.



screw min. distance
200 mm (horizontal frame) !

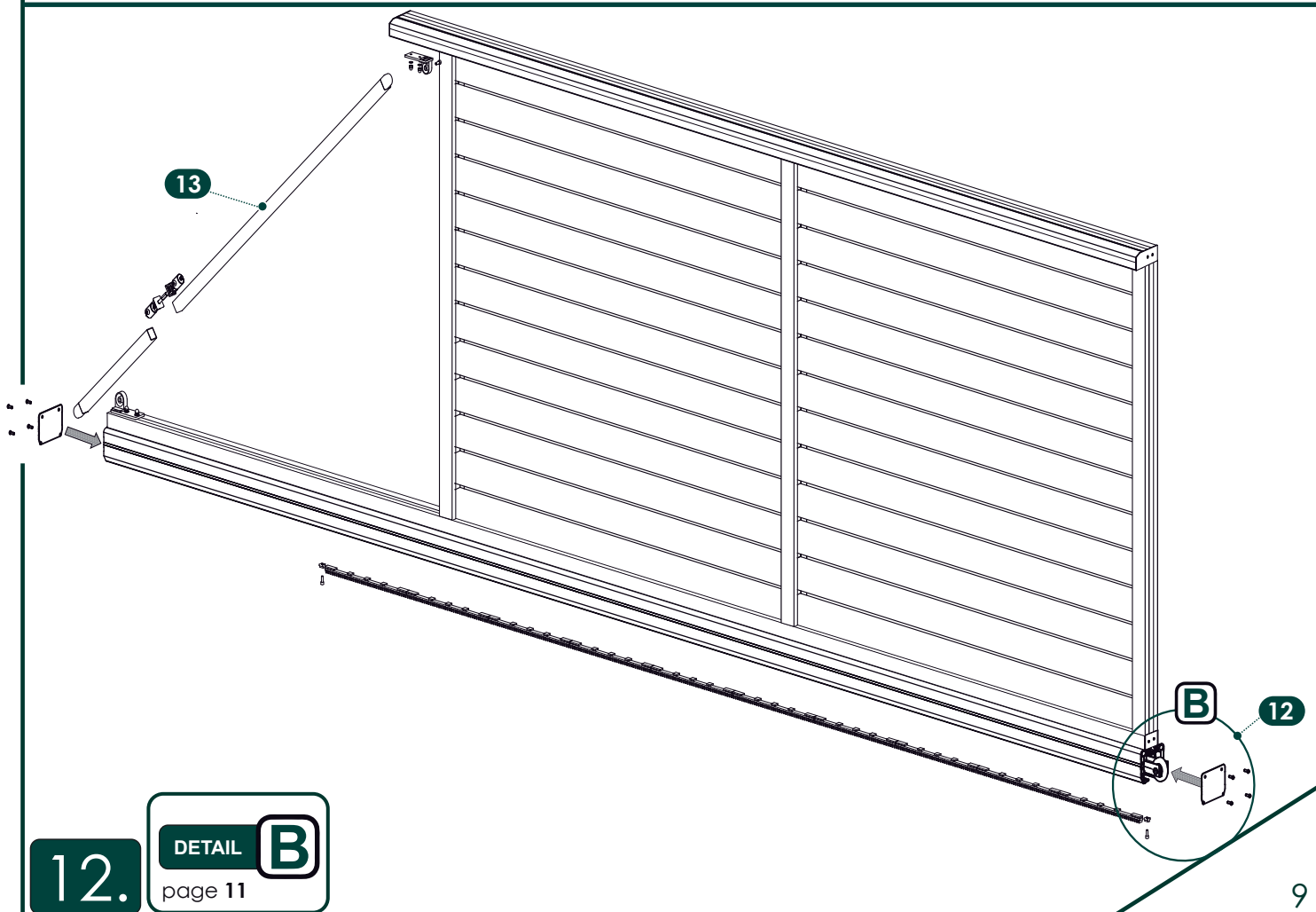
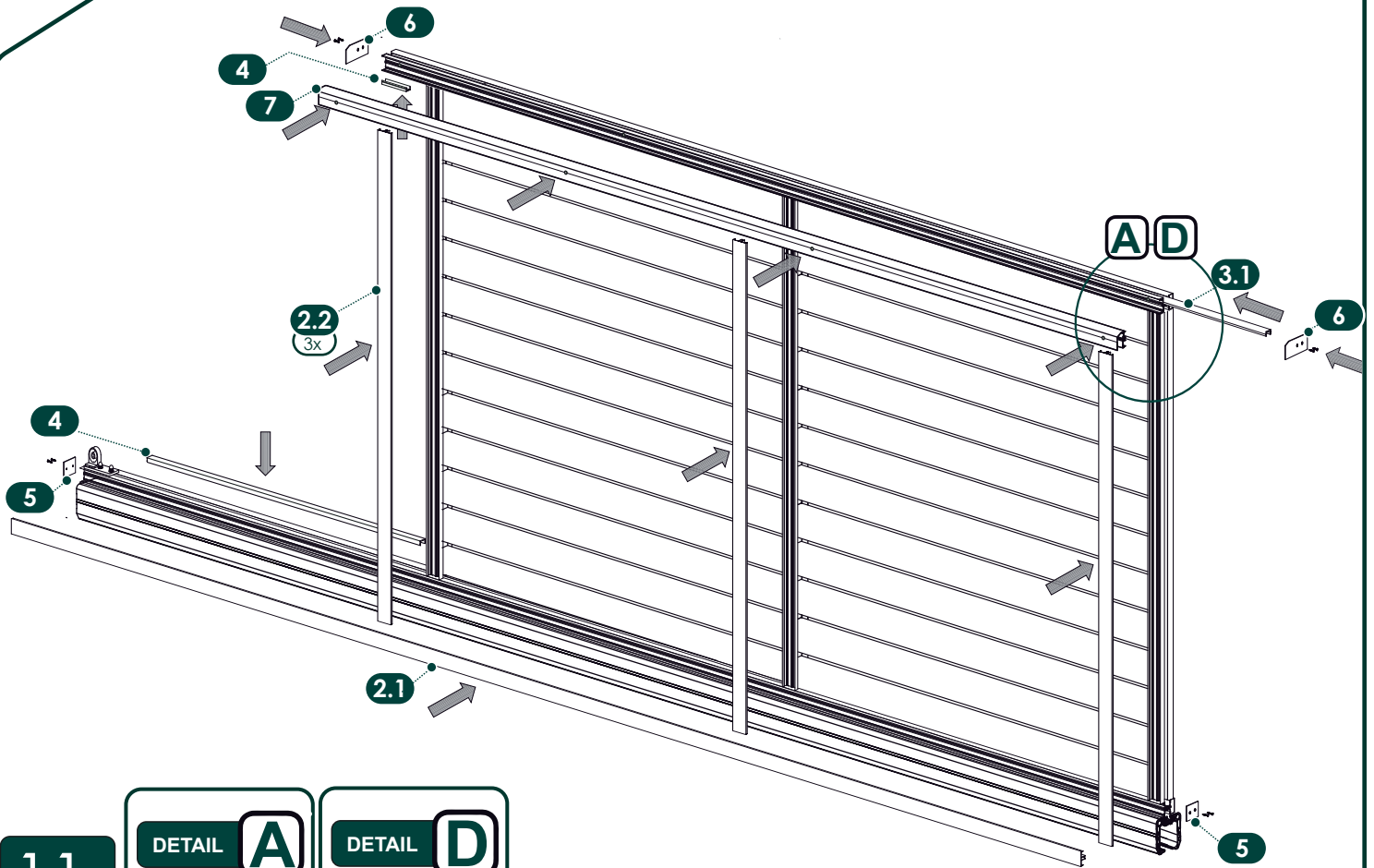
DETAIL

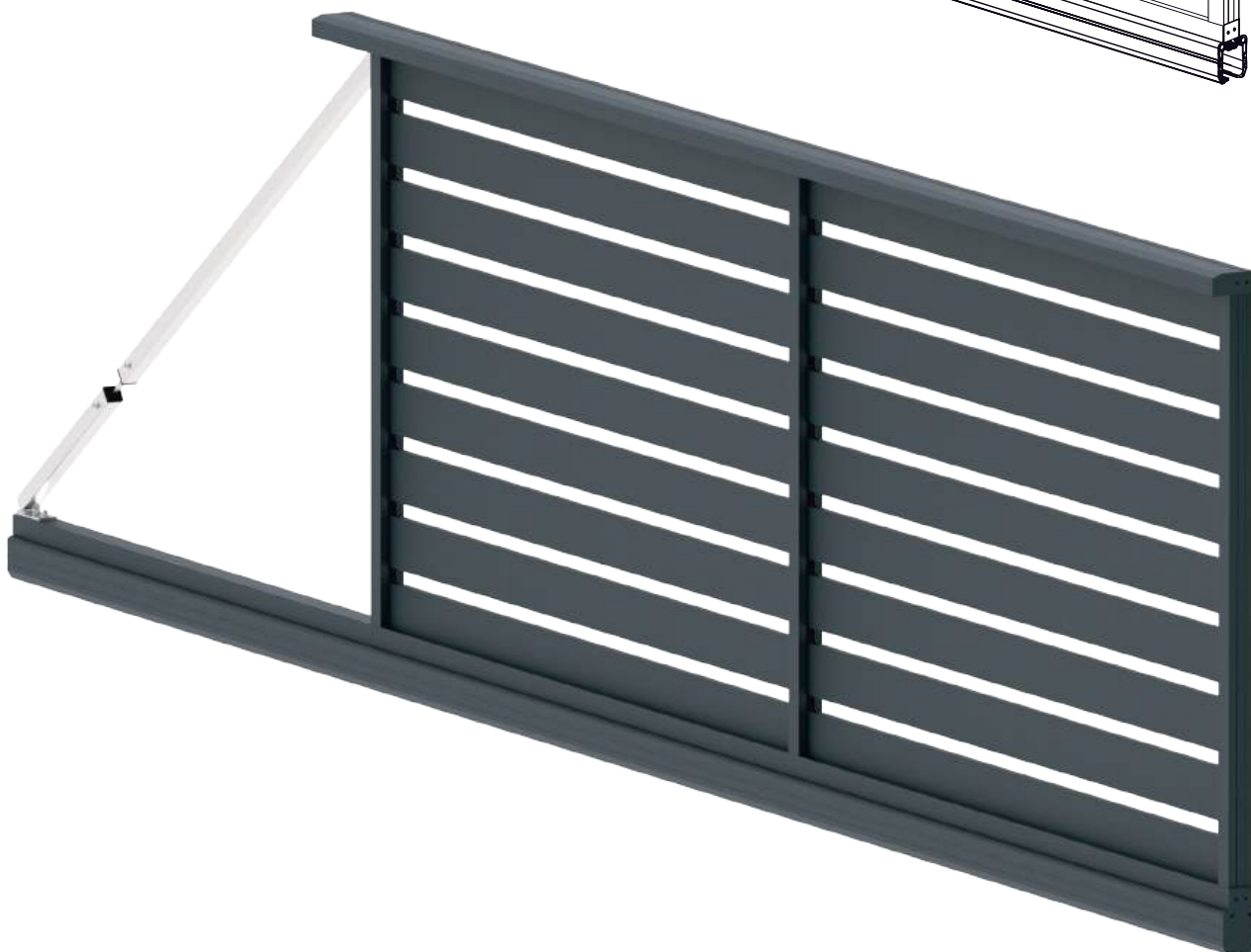
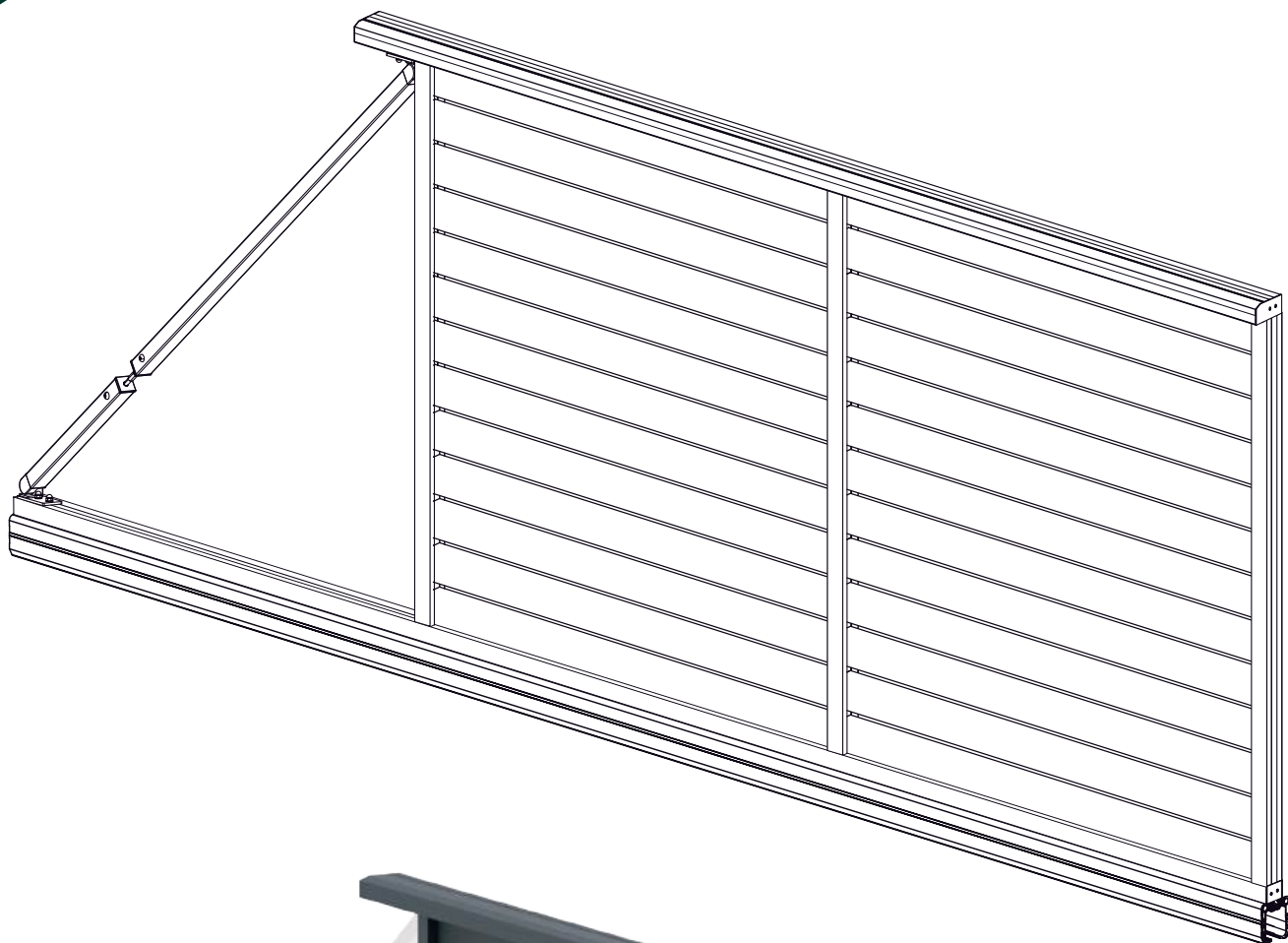
A

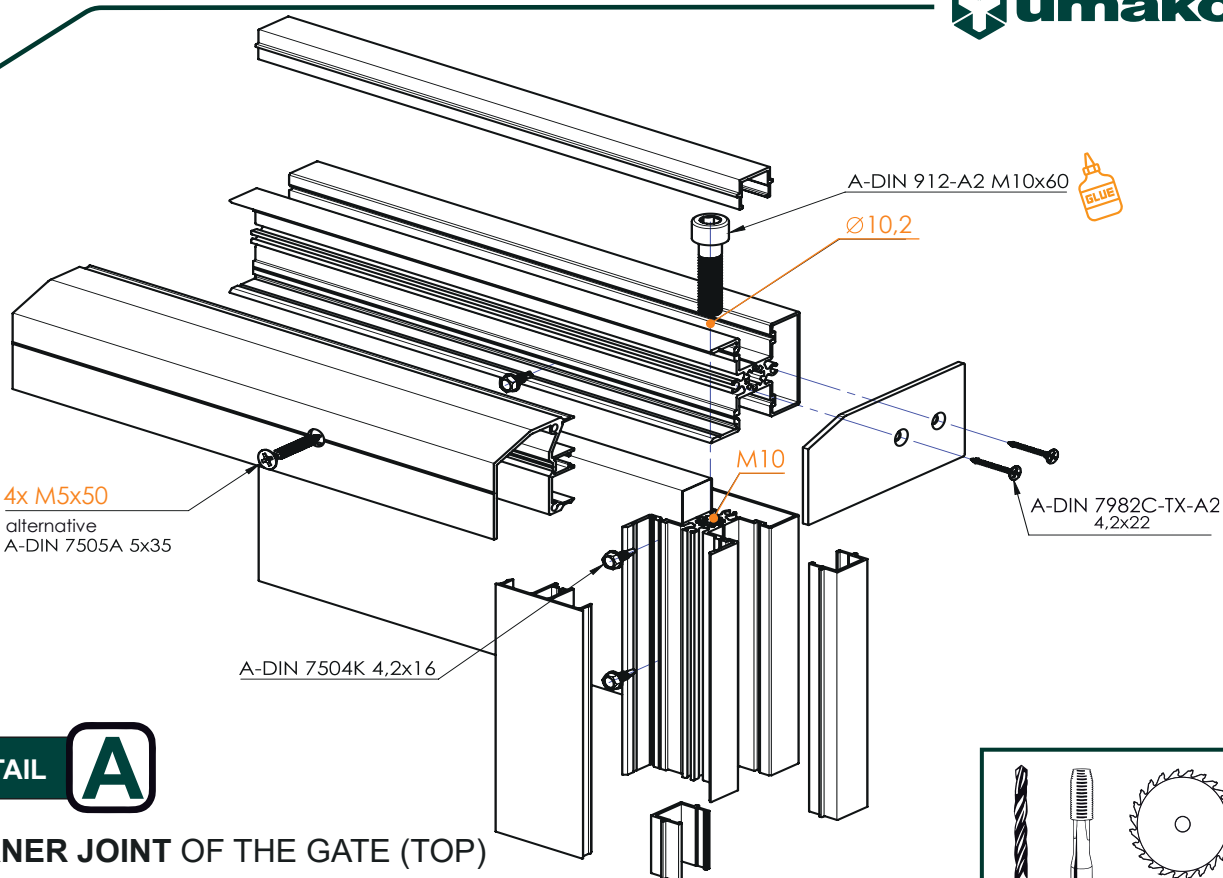
page 11

10.

! A=B



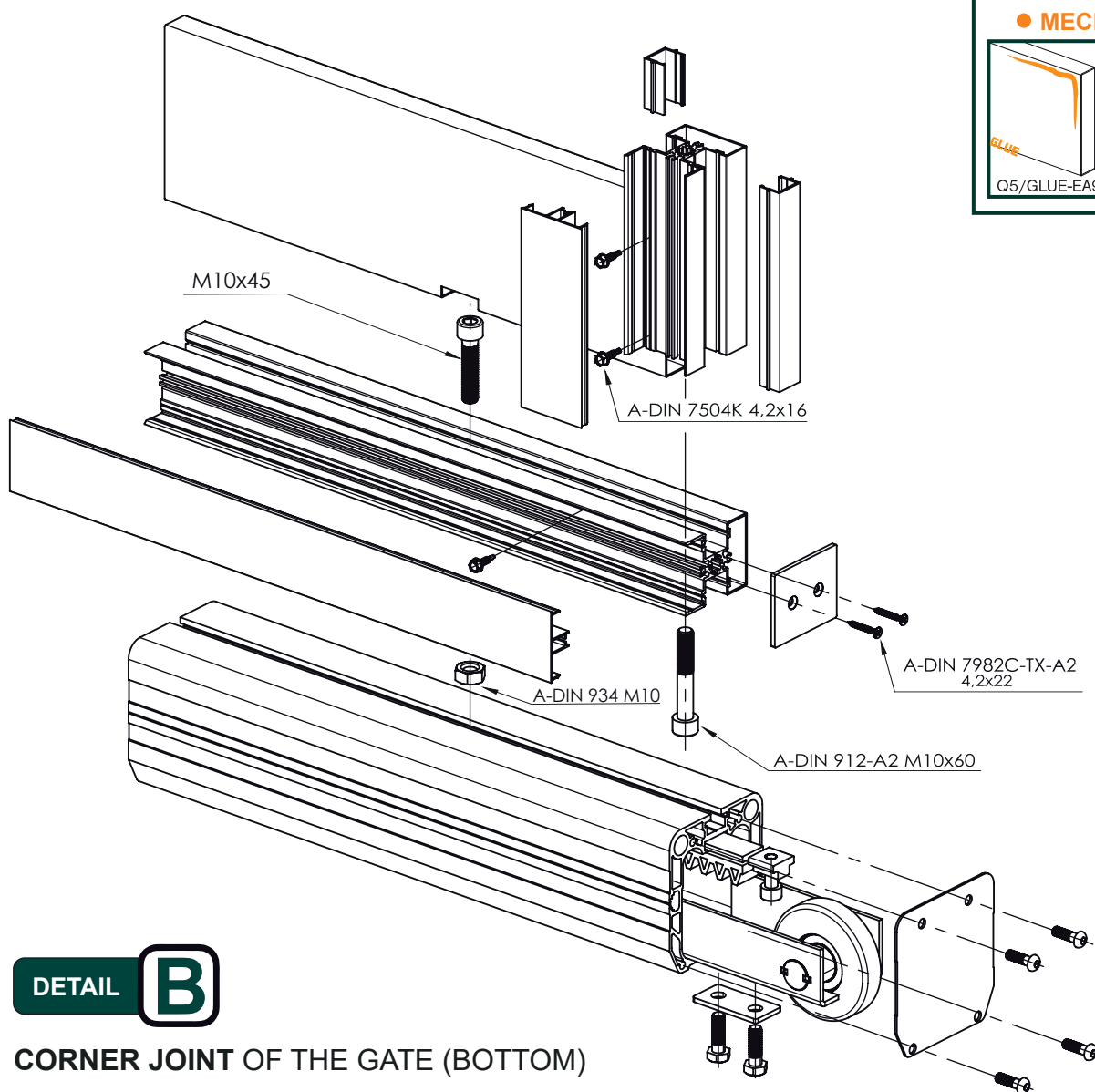
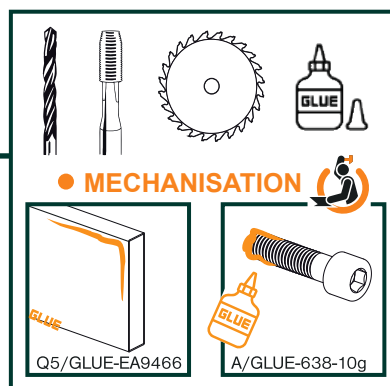




DETAIL

A

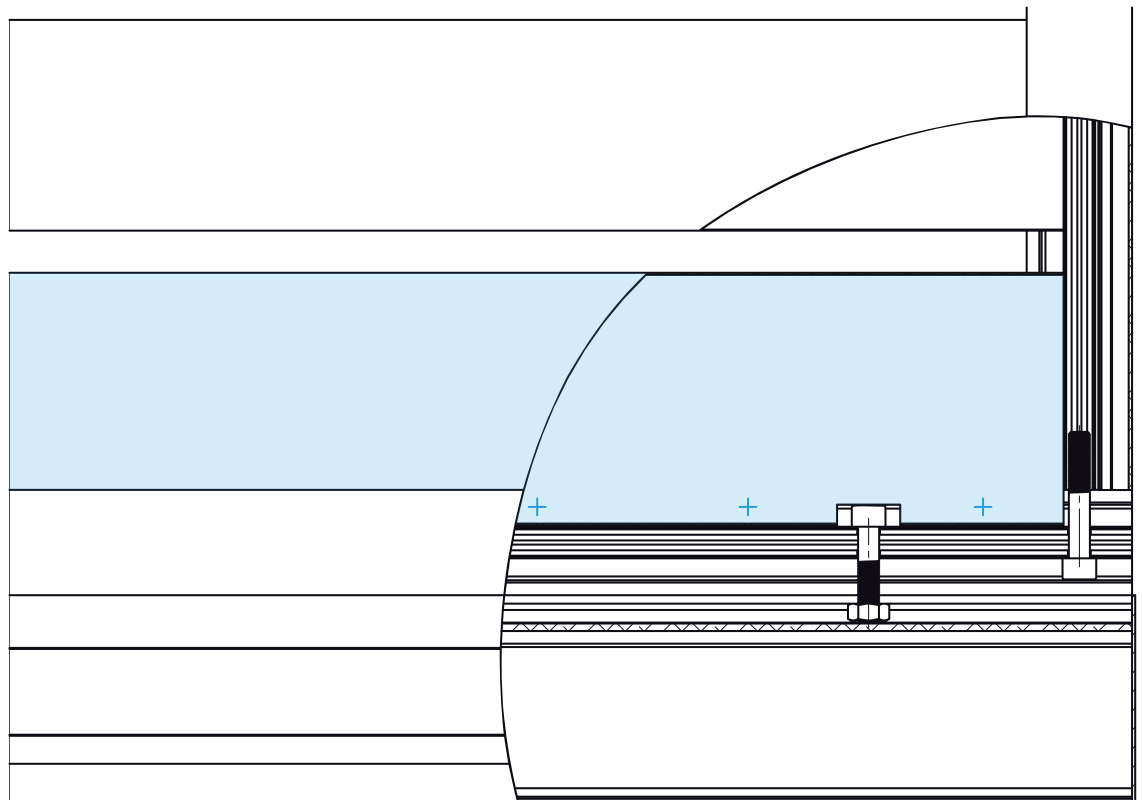
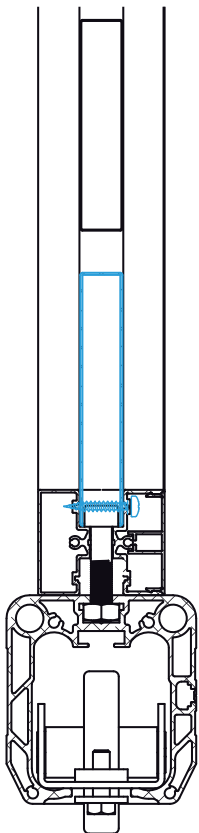
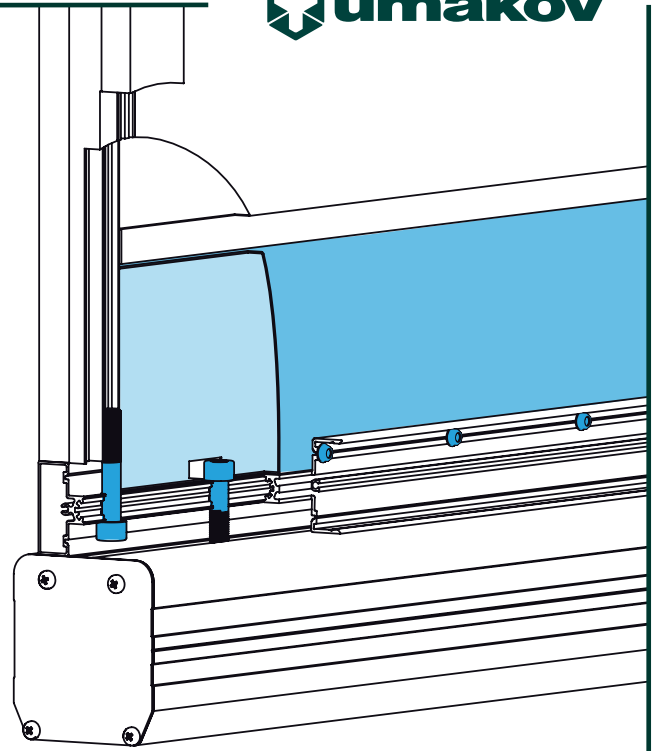
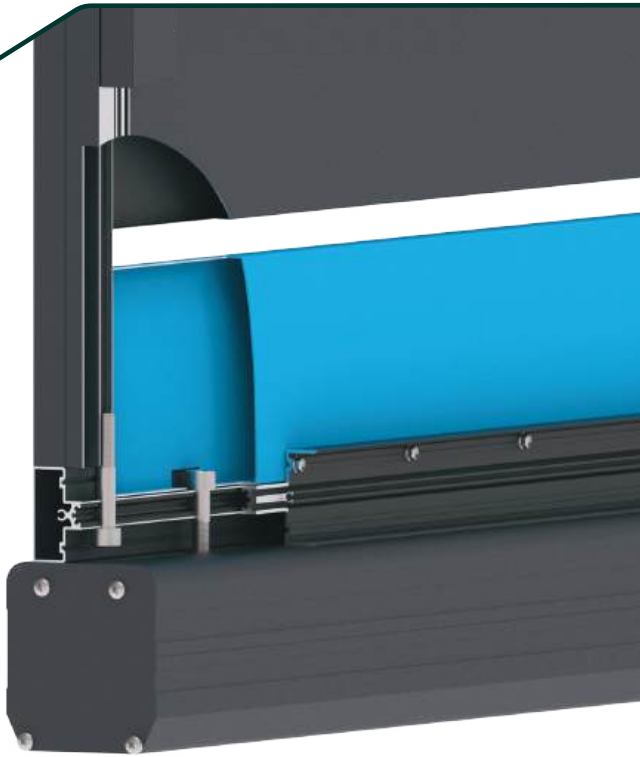
CORNER JOINT OF THE GATE (TOP)



DETAIL

B

CORNER JOINT OF THE GATE (BOTTOM)

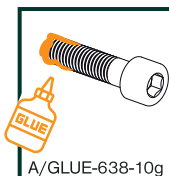
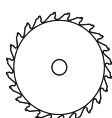


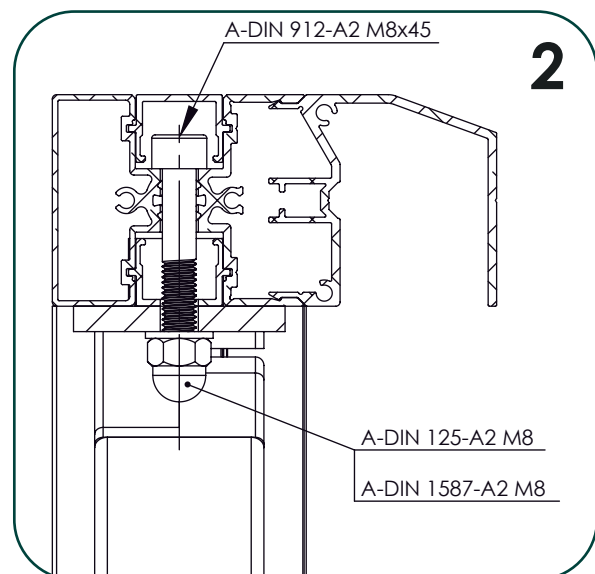
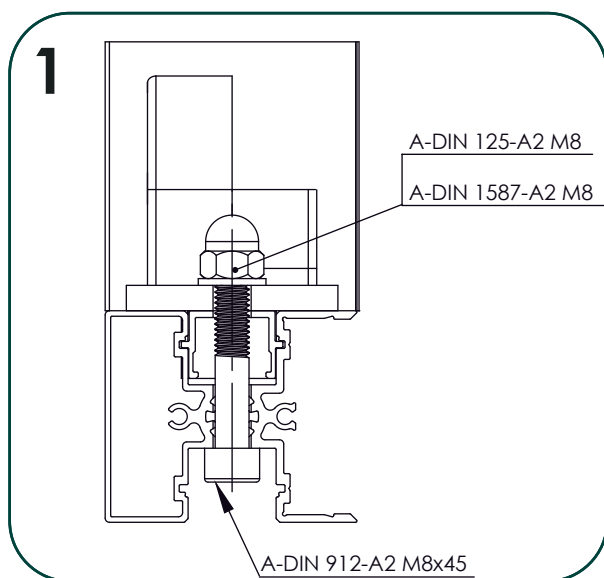
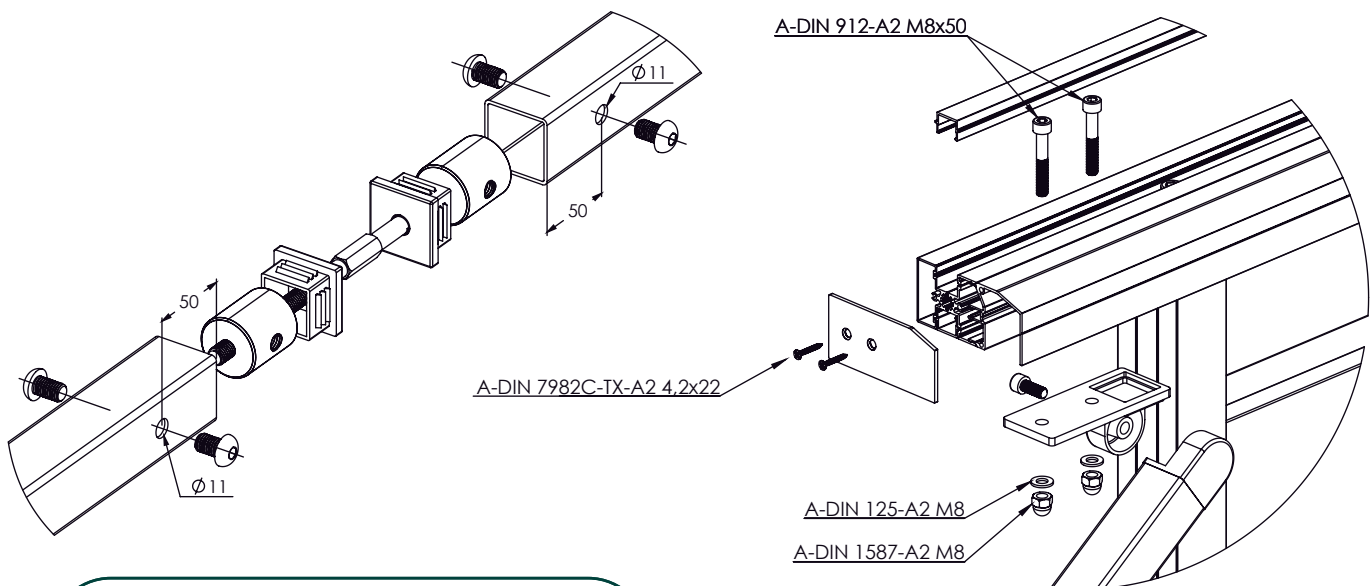
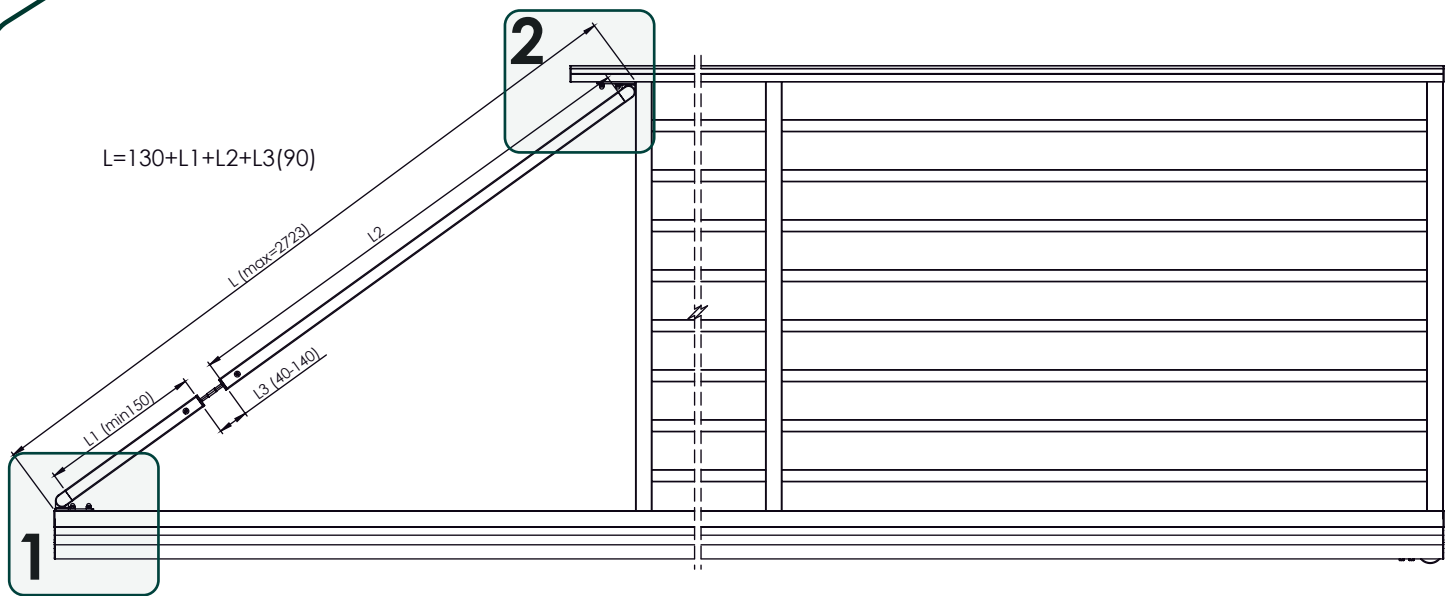
DETAIL

C

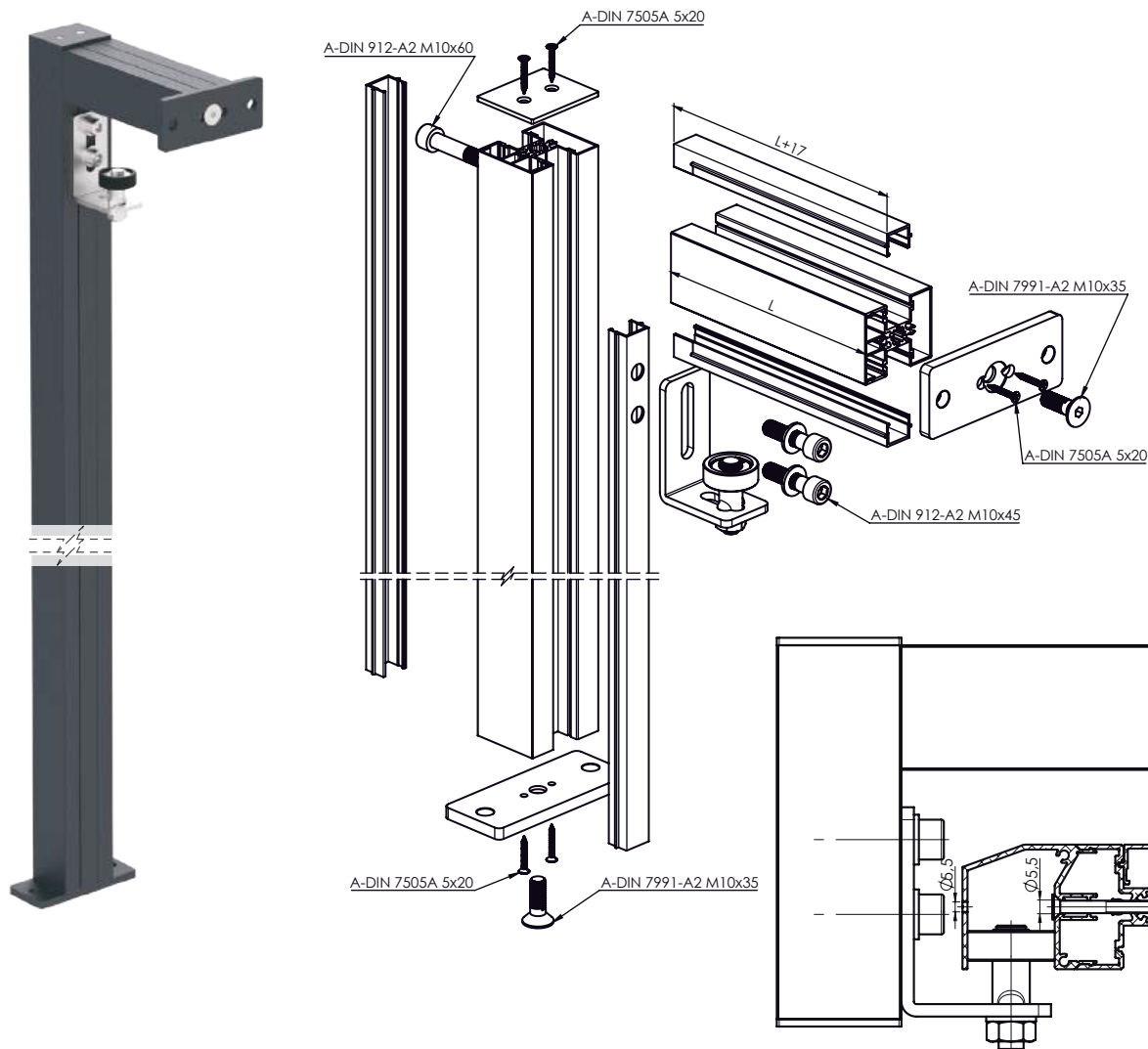
GATE FRAME CONNECTION POINT (slat/frame/cantilever profile)

MECHANISATION

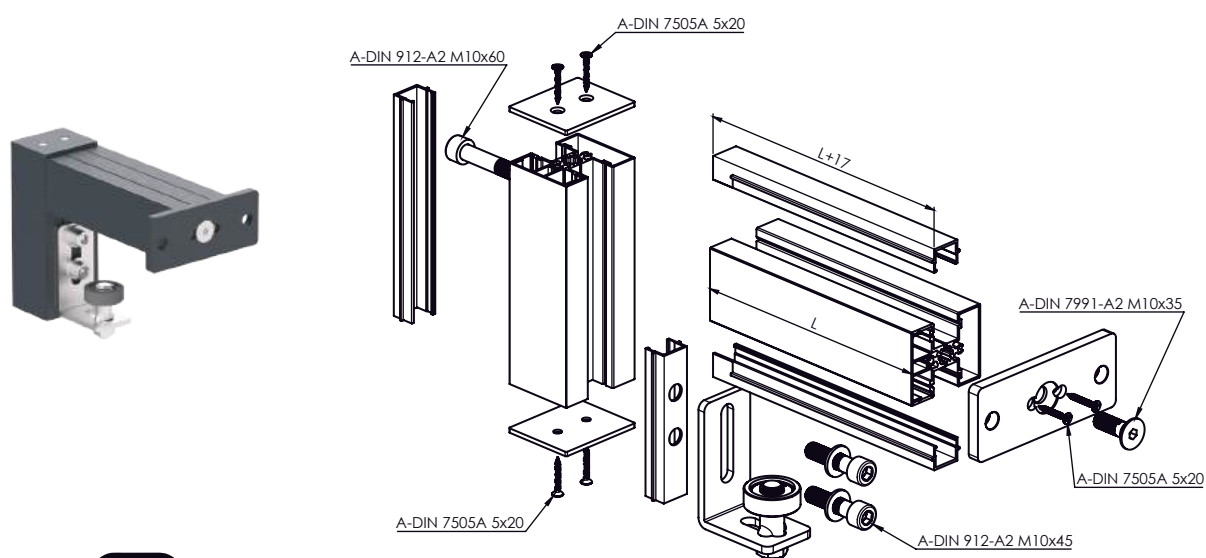




INSTALLATION OF THE GATE TENSIONER



OPTIONAL - SUPPORT ARM WITH GUIDE WHEEL - STANDARD VERSION
(NOT PART OF THE SET)



DETAIL



OPTIONAL - SUPPORT ARM WITH GUIDE WHEEL - MINI VERSION
(NOT PART OF THE SET)